



Bulletin	1111
Effective	5-9-83
Page 1 of 3	

INSTALLATION INSTRUCTIONS TO CONVERT
H28-NGE-PE HEATER TO A H28LT-NGE-PE HEATER

PACKING LIST

<u>QUANTITY</u>	<u>DESCRIPTION</u>
1	Low Temperature Ring Burner
1	1/8" - 1/4" NPT Orifice
1	1/2" NPT x 9" Pipe
3	3/8" - 16 UNC x 8" Carriage Bolt
1	Installation Instructions Bulletin #1111
1	Burner Inlet Cone Sealing Adaptor

NOTE: Before starting conversion, check to see if all items called out on packing list are in kit.

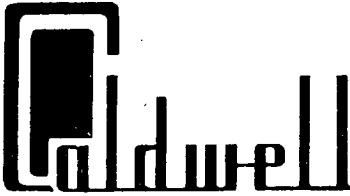
To convert your H28-NGE-PE to a H28LT-NGE-PE heater perform the following:

1. Remove spark plug wire from spark plug and remove flame probe wire from flame probe.
2. Remove spark plug from burner. Remove flame probe by removing 5/16" bolt and lockwasher which holds flame probe mounting bracket to burner.
3. Remove present burner by removing nuts, lockwashers, and flatwashers from carriage bolts that secure burner to heater. Then lift burner out of heater.
4. Remove 5" long carriage bolts from heater, but make sure all remaining nuts and flatwashers are removed from carriage bolts. Otherwise carriage bolts will not slip through heater housing.
5. Remove orifice assembly from 6" long 1/2" NPT pipe. The 6" long 1/2" NPT pipe is part of the heater plumbing that passes through the heater housing. (Note: Orifice assembly includes orifice, screen, 3 1/2" long 3/8" NPT pipe, and 90° reducer elbow).



Bulletin	1111
Effective	5-9-83
Page 2 of 3	

6. Loosen square headed setscrew securing the heater plumbing where heater plumbing passes through the heater housing. Then remove 6" long 1/2" NPT pipe from rest of the heater plumbing.
7. Thread 9" long 1/2" NPT pipe, which is provided in conversion kit, into heater plumbing. The 9" long pipe is to be threaded into the same place as the previous 6" long pipe was removed from. Do not forget to use some type of pipe threading compound on pipe threads before threading pipe to heater plumbing.
8. Remove 4" O.D. screen and 3/8" NPT locknuts from orifice assembly.
9. Change orifice for low temperature drying depending on which fuel is being used.
 - a. If natural gas is being used put a 1/4" - 1/4" NPT orifice in orifice assembly. The 1/4" - 1/4" NPT orifice is provided with the H28-NGE-PE heater.
 - b. If propane is being used replace 1/4" - 1/4" NPT orifice with 1/8" - 1/4" NPT orifice in orifice assembly. The 1/8" - 1/4" NPT orifice is provided in conversion kit.
10. After changing orifice, thread burner inlet cone sealing adaptor to orifice assembly. The burner inlet cone sealing adaptor goes on the same end of the orifice assembly as the orifice. Do not forget to use some type of pipe threading compound on pipe threads before threading burner inlet cone sealing adaptor to orifice assembly.
11. Thread orifice assembly on to 9" long 1/2" NPT pipe. When the orifice assembly is tight on the pipe point the orifice toward the air outlet end of heater. Do not forget to use some type of pipe threading compound on pipe threads before threading orifice assembly to pipe.
12. Slip 8" long carriage bolts in square holes of heater so the threads are inside the heater. The 8" long carriage bolts are provided in the conversion kit.
13. Thread a nut on to each of the 8" long carriage bolts. Thread the nut about 2" down on each bolt. Then add a flatwasher to each carriage bolt.
14. Lift the low temperature burner into heater such that the burner inlet cone sealing adaptor slip into the burner premix cone. Then slip carriage bolts into burner mounting brackets. Add a flatwasher, lockwasher, and nut to each carriage bolt after slipping carriage bolts into burner mounting brackets.



Bulletin	1111
Effective	5-9-83
Page 3 of 3	

15. Center low temperature burner in heater so there is a equal distance between burner and heater housing all the way around. To adjust for centering, move nut and flatwahser that are on each carriage bolt up or down. Due to the fact that the burner inlet cone sealing adaptor is inside of burner premix cone, the burner plumbing may need to be adjusted in or out of heater housing depending on the centering of burner. After burner is centered securly tighten burner in place by tightening down nuts that are on the inside of burner mounting bracket on each carriage bolt.
16. After burner is securely tighten, then tighten the square headed set-screw used to secure heater plumbing where heater plumbing passes through the heater housing.
17. Install spark plug on burner. Install flame probe on burner by using 5/16" bolt and lockwasher which holds flame probe mounting bracket to burner. For adjusting flame probe see adjusting section of heater installation and operation manual.
18. Reconnect spark plug wire to spark plug and make sure the wire is securely fastened. Reconnect flame probe wire to flame probe.