

IN-LINE CENTRIFUGAL FAN



Model Number

ILC18

ILC24

ILC28

INSTALLATION & OPERATING MANUAL

P/N 779876 Rev 0

CHIEF
AGRI

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Installation Manual

WARNING: If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- **Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.**
- **WHAT TO DO IF YOU SMELL GAS**
 - **Do not try to light any appliance.**
 - **Extinguish any open flames.**
 - **Do not touch any electrical switch.**
 - **Immediately call your gas supplier. Follow the gas supplier's instructions.**
 - **If you cannot reach your gas supplier, call the fire department.**
- **Installation and service must be performed by a qualified installer, service agency or the gas supplier.**



WARNING: Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment.

FOR YOUR SAFETY

The use and storage of gasoline and other flammable vapors and liquids in open containers in the vicinity of this appliance is hazardous.

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Introduction

Thank you for purchasing a Caldwell In-Line Centrifugal Fan. Proper installation will ensure you the best overall experience with your fan and guarantee smooth operation. This manual is for the installation and operation of the Caldwell In-Line Centrifugal Fan that has been 100% factory quality control inspected, field simulated and stress tested prior to shipment.

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The technical data contained herein is the most recent available at the time of publication and is subject to modification without notice. Chief Industries, Inc. reserves the right to modify the construction and method of operation of their products at any time without any obligation on their part to modify any equipment previously sold and delivered.

Model Number Description

The fan model nomenclature distinguishes the application of the fan. The information includes a designation of the applicable fan and type of electrical installation utilized. The model number is stamped on the serial number plate and the definition of the model number nomenclature is as follows:

Example: ILC 18 - 1 - 1 - 2
 (a) (b) - (c) - (d) - (e)

- (a) ILC = In-Line Centrifugal Fan Unit
- (b) 18 = Housing Diameter
- (c) 1 = Horsepower
- (d) 1 = Motor Phase
- (e) 2 = Motor Voltage

Packing List

The shipment should contain the following items. Verify and inspect all items carefully when unpacking and before installing. In case of any shortage, contact your dealer. In case of damage during shipment, file a claim with the carrier.

Quantity	Component	Description
1	Fan	Fan Assembly
1	Warranty Registration Card	Bulletin
1	Manual	Bulletin (1123)
1	Bolt Bag	Assembly
1	Motor	Motor Assembly

Note: Before starting the installation of the fan, verify that all items called out on the packing list have been received.

Please note that this manual, part number 779876 includes and references Bulletin 1123. This manual is for the installation, operation and maintenance of fan models with serial numbers 84A and above, and is effective 5/1/2015.



Before You Begin

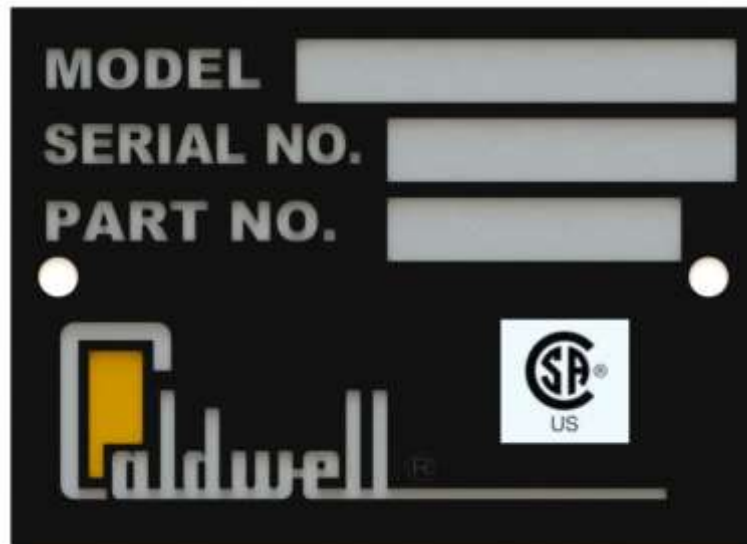
Read this manual thoroughly before operating this fan. Keep this manual in a location for quick access and reference.

Your Caldwell fan is designed for safe and reliable operation when properly installed. However the fan requires electricity, which when improperly installed or when operated improperly, can be potentially dangerous. Anyone who will operate this unit should read the manual before installing or operating this unit. The following table, provided for your convenience, will aid in verifying that these individuals understand the proper operation of the fan. After completely reading the manual, this table should be filled in.

Date	Operator Signature	Owner Signature

Special Service Note: If you are unable to remedy any service problem after thoroughly studying this manual, contact the dealer from whom you purchased the unit. Your dealer is your first line of service. The following information is required for service:

1. Fan model number: _____
2. Fan serial number: _____
3. Fan model number: _____
4. Fan serial number: _____
5. Line Voltage Measured: _____
6. Approximate operating pressure: _____
7. Hours the unit has been in operation: _____
8. Diameter and eave height of bin: _____
9. Grain depth: _____
10. Type of grain stored: _____
11. Moisture content of the grain: _____
12. Dealer purchased from: _____
13. Dealer address and phone number: _____
14. Date purchased: _____
15. Service contractor:
 - a. Name: _____
 - b. Address: _____
 - c. Phone: _____



Safety and Precautions

Your safety and the safety of others is a primary concern to Chief Industries, Inc. This manual was written to assist in the safe installation and operation of the Caldwell Fan.

It is your responsibility as the owner, builder, operator, or supervisor to know what specific requirements, precautions and hazards exist and to make these known to all personnel working with equipment or on the jobsite so that they can observe any necessary safety precautions.

All personnel, including the installation crew, must read and understand the information contained in this manual before starting construction. Chief Industries, Inc. is not responsible or liable for the misuse of equipment or operation of personnel or equipment in an unsafe manner.

Chief Industries, Inc. assumes no liability with respect to proper construction and inspection, assembly, or use of its products established under applicable laws, all of which is the sole responsibility of the purchaser and those authorized for the installation.

Follow all local and federal safety laws and regulations. Verify that all equipment and personnel conform to any applicable jurisdiction regulations.

Work Area Safety Statement

To ensure the safety of all individuals in the work area, only authorized and trained persons shall install, maintain and use the Caldwell Fan.

Under no circumstances should unauthorized individuals be allowed to trespass or be present in the work area.

It shall be the duty of all operators to ensure that the work area is clean, organized and kept free of all debris and tools that might cause an accidental tripping or falling hazard.

Special care should be taken when working from unsafe heights. Common sense dictates that when conditions such as rain or wind prohibit the safe use of equipment, the installation be discontinued.

Chief Industries, Inc. strongly recommends that equipment meeting the current specifications be used, whether the individual operator is required by law to do so or not. Proper climbing equipment and a secured safety harness should be used at all times when performing operations work, installation or maintenance.

Field modifications without the authorization of the manufacturer may present unknown dangers to the operator and must be avoided.

Auxiliary Equipment Safety

You may decide to purchase and install “auxiliary equipment” made by other manufacturers. Chief Industries, Inc. has no control over the design and manufacture of this equipment. In view of this, at a minimum, we suggest you do the following:

1. Obtain, read and understand the instructions and safety cautions of the auxiliary equipment manufacturer. Be certain that all equipment is installed in agreement with those instructions.
2. Check with Chief Industries, Inc. to verify that your system is designed to support any additional loads supplied by the auxiliary equipment.
3. Obtain any applicable safety decals from the manufacturer and make certain they are displayed in a visible location.
4. Make certain that all electrical equipment is properly installed and grounded by a qualified electrician.
5. Check availability and operation of electrical lock out and emergency stop systems.
6. Be certain that all guards and shields are securely in place.
7. Store all operation / maintenance manuals in a safe place for future use.

Fan Safety

Before operating the unit, perform the following checks:

1. Verify the fan and transition units are bolted securely together. Verify the screen guard is secured in place.
2. Verify the units are wired in compliance with the national electrical code, and the ground wire is of sufficient size to provide lightening protection.
3. Provide sufficient bin exhaust vents or fans, and verify that they are open and operational before starting the drying system. These vents or fans are necessary to provide an exhaust path for moisture laden air (reducing condensation), and also to prevent pressurization of the bin above the grain mass and causing damaging loads on the bin and roof structure. Do not operate units when conditions are such that freezing of the vents could occur.
 - a. Heed the following warnings:

	 DANGER
	HIGH VOLTAGE WILL CAUSE SEVERE INJURY OR DEATH LOCK OUT POWER SUPPLY BEFORE OPENING ENCLOSURE AND SERVICING
	LE CONTACT DU COURANT ÉLECTRIQUE PEUT CAUSER DE GRAVES BLESSURES OU LA MORT VERROUILLER L'ALIMENTATION HORS TENSION AVANT D'OUVRIR L'ENCEINTE ET D'INTERVENIR

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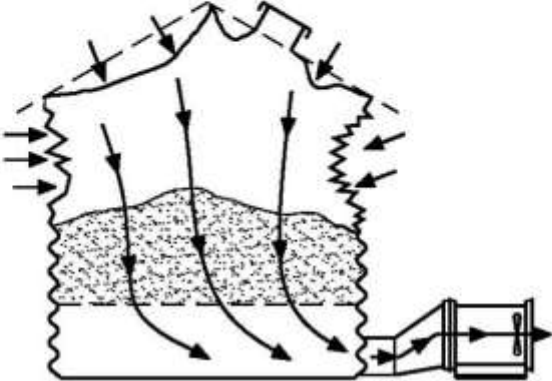
 WARNING

ROTATING BLADE OR WHEEL CAN CAUSE SEVERE INJURY Keep guards in place. Stay clear of fan blade at all times LOCK OUT POWER BEFORE REMOVING GUARD.

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WARNING



TO PREVENT ROOF AND WALL DAMAGE OF STRUCTURE

- 1.) USE POSITIVE AERATION SYSTEM (PUSH SYSTEM)
- 2.) MAKE SURE ALL ROOF VENTS ARE SIZED PROPERLY, OPEN, AND UNOBSTRUCTED.
- 3.) IF USING ROOF EXHAUST FANS, WIRE ROOF AND SUPPLY FANS TO START SIMULTANEOUSLY OR MAKE SURE ROOF FANS ARE STARTED WHEN SUPPLY FANS ARE STARTED.
- 4.) DO NOT OPERATE YOUR AERATION SYSTEM WHEN CONDITIONS EXIST THAT MAY CAUSE ROOF VENT ICING.

(VENT ICING CAN OCCUR WHEN AMBIENT AIR TEMPERATURE IS BELOW 35° (2°C) AND AIR RELATIVE HUMIDITY IS 99% AND ABOVE. FOR ANY QUESTION AS TO POSSIBLE ICING CONDITIONS, SHUT DOWN THE SYSTEM AND CONTACT YOUR LOCAL WEATHER SERVICE.)

DETERMINE THE AIR FLOW FROM FAN PERFORMANCE CHARTS AT FREE AIR AND PROVIDE VENTS ACCORDING TO CHART (A).

CONSULT YOUR CALDWELL EQUIPMENT DEALER FOR AID IN SIZING POWER EXHAUST FANS AND / OR ROOF VENTS.

CHART (A)	
BIN VENT	CFM
LOW PROF	2670
HGBV - 1.75	2670
BBV - 19	3000

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Fan and Control Enclosure Components

The following outlines the accessories, general components and replacement part numbers for the Caldwell fan models.

Accessories:

1. A humidistat is available to cycle the fan according to ambient relative humidity conditions. The humidistat (#736280) can be used with any fan that has 230 volt magnetic controls.
2. Electric humidity controllers are available for most fans. The humidity controller will supply a small amount of heat to lower the relative humidity of the drying air to aid in conditioning of the grain.
3. A Caldwell heater is available for most fans. The gas fired heater is used when a large temperature rise is required. The gas fired heater is a direct combustion unit and should not be used in inhabited areas.

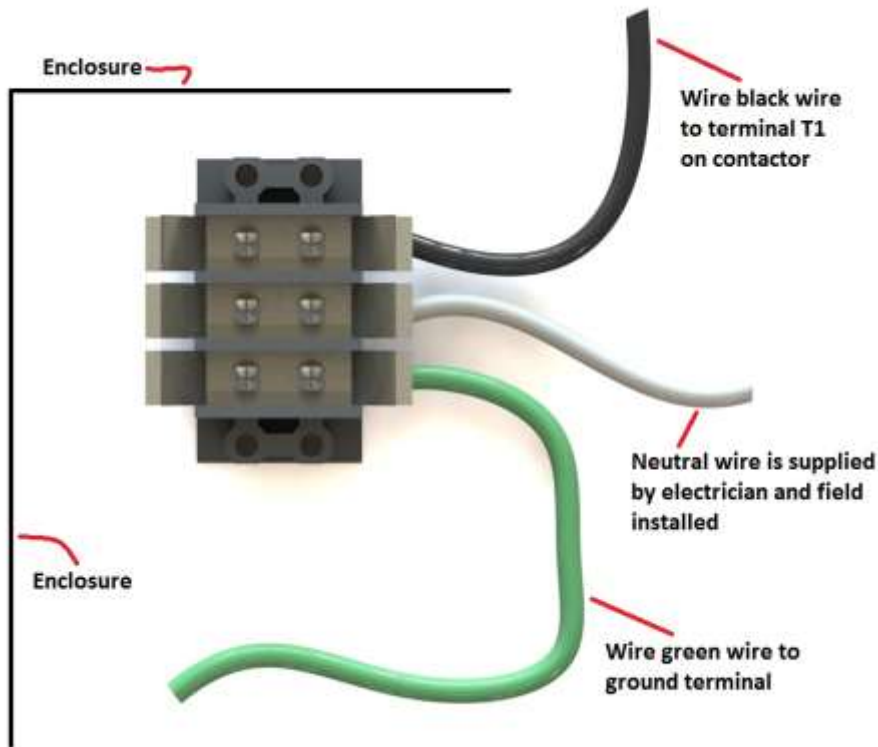
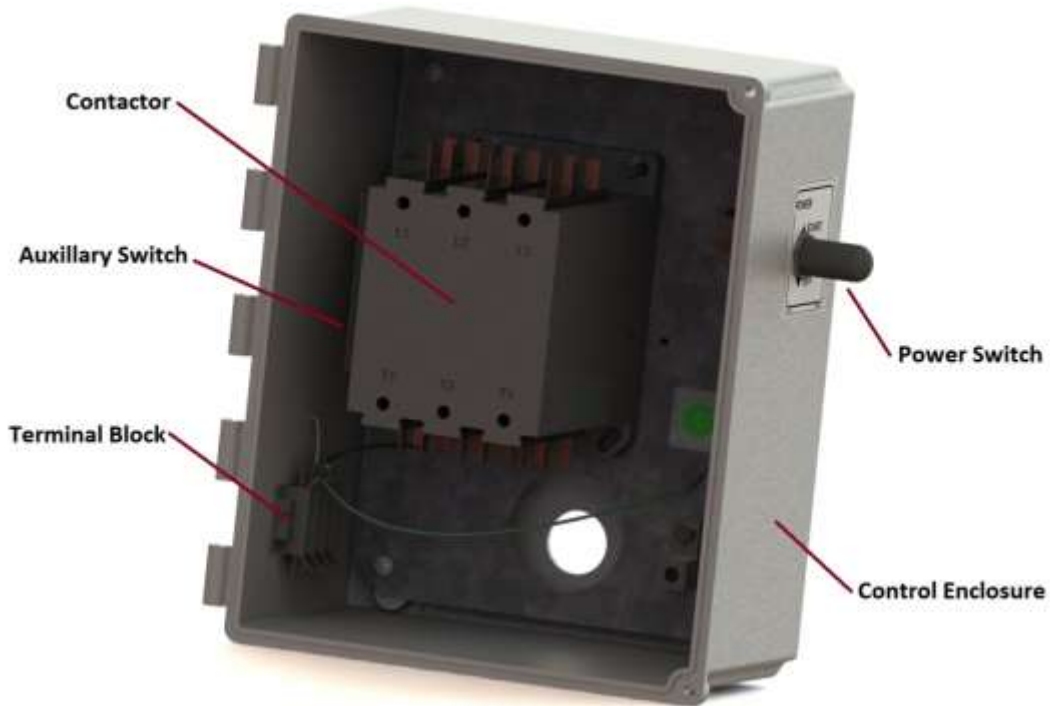
Specifications:

Note: All single phase fan models utilize a permanent split phase capacitor start motor.

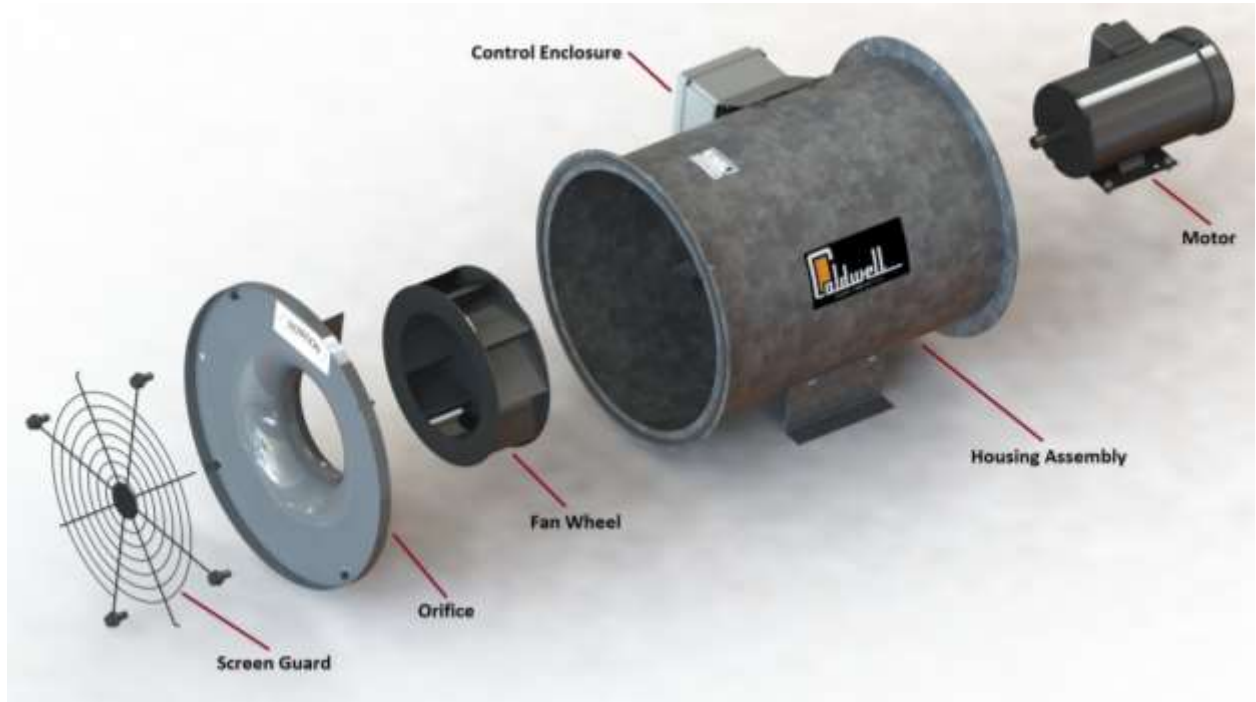
Explanation of Components:

Please note the location and general description of the primary components and their function.

Control Enclosure Components:



Fan Body Components:



The balloon callouts shown in the above illustration specify each component of the fan.

1. **Toggle Switch (#710707)** - The toggle switch is the fan "On" and "Off" and "Momentary Start" switch.
2. **Wheel Assembly** – Components that provide a large volume of airflow. This assembly is composed of rotating blades connected to a hub and shaft and is driven by an electric motor.
3. **Control Enclosure** - The weather proof enclosure to provide protection for the electrical components.
4. **Contactors** - The electrically controlled switch used for switching the power circuits of the drive motor.
5. **Neutral Terminal Block 3 POLE (#850255)** - This terminal block is used as a junction block to establish a common neutral for connection of the neutral leads.

Replacement Parts for Specific Models:

FAN	ORIFICE	WHEEL	HOUSING	CONTROL ENCLOSURE	CONTACTOR	HOLDING COIL
ILC18-112	777706	777904	777664	700997	850289	756437
ILC18-132	777706	777904	777664	700997	850297	756437
ILC18-134	777706	777904	777664	700997	850297	752659
ILC18-135	777706	777904	777664	748178	850297	752626
ILC18-312	778688	778720	779371	700997	850289	756437
ILC18-332	778688	778720	779371	700997	850297	756437
ILC18-334	778688	778720	779371	700997	850297	752659
ILC18-335	778688	778720	779371	748178	850297	752626
ILC24-312	777722	778209	777656	700989	850289	756437
ILC24-332					850297	756437
ILC24-334	777722	778209	777656	700989	850297	752659
ILC24-335	777722	778209	777656	748202	850297	752626
ILC24-512	777722	778761	777649	700989	850313	756437
ILC24-532					850305	756437
ILC24-534	777722	778761	777649	700989	850305	752659
ILC24-535	777722	778761	777649	748202	850305	752626
ILC24-712	777748	778241	779645	700989	850313	756437
ILC24-732					850305	756437
ILC24-734	777748	778241	779645	700989	850305	752659
ILC24-735	777748	778241	779645	748202	850305	752626
ILC28-712	776807	778241	777631	700989	850313	756437
ILC28-732					850305	756437
ILC28-734	776807	778241	777631	700989	850305	752659
ILC28-735	776807	778241	777631	748202	850305	752626
ILC28-1012	776807	776831	779520	700989	850354	741124
ILC28-1032					850305	756437
ILC28-1034	776807	776831	779520	700989	850305	752659
ILC28-1035	776807	776831	779520	748202	850305	752626
ILC28-1532	736033	735738	776856	748202	754028	741124
ILC28-1534	736033	735738	776856	700989	754028	752667
ILC28-1535	736033	735738	776856	748202	850305	752626

Conversion Parts:

Converting 230 Volt 3 Phase Fan to 460 Volt 3 Phase Fan			
Fan	Converted To	Holding Coil Change to 230 Volt	Contactors Change to 230 Volt
F18-132	F18-134	164064	
F18-332	F18-334	164064	
F24-532	F24-534	164064	

F24-732	F24-734	164064	
F24-1032	F24-1034	164064	
F28-1232	F28-1234	164064	

Converting 460 Volt 3 Phase Fan to 230 Volt 3 Phase Fan			
Fan	Converted To	Holding Coil Change to 230 Volt	Contactor Change to 230 Volt
F18-134	F18-132	164048	
F18-334	F18-332	164048	
F24-534	F24-532		850305
F24-734	F24-732		850305
F24-1034	F24-1032		850305
F28-1234	F28-1232		754028

Installation Requirements

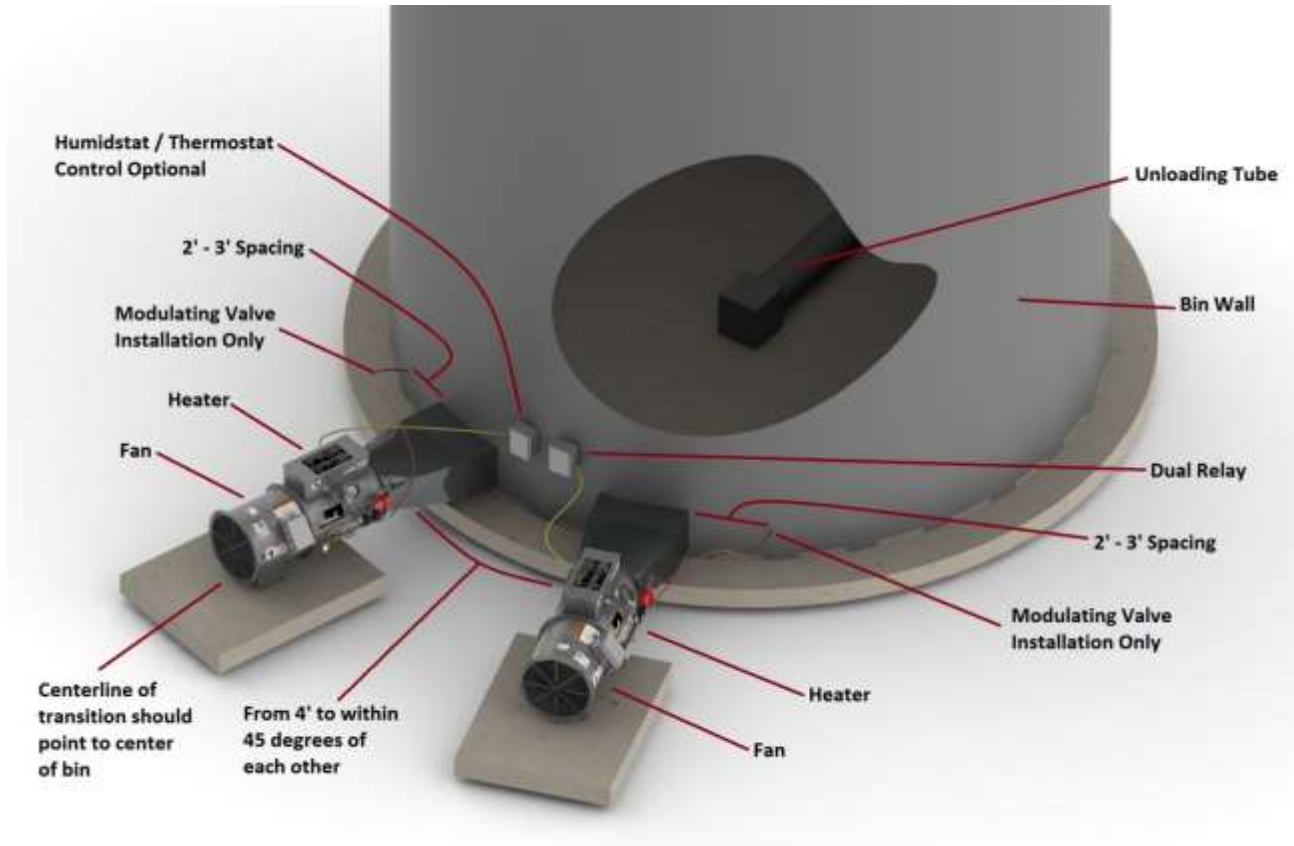
The following illustration describes the components necessary for a typical installation. The drying unit (fan, heater, and transition) should be located such that the heated air can enter the bin plenum chamber uniformly. Verify all the components needed for the drying system are present. The fan and fan should be located opposite the unloading tube for best air distribution.



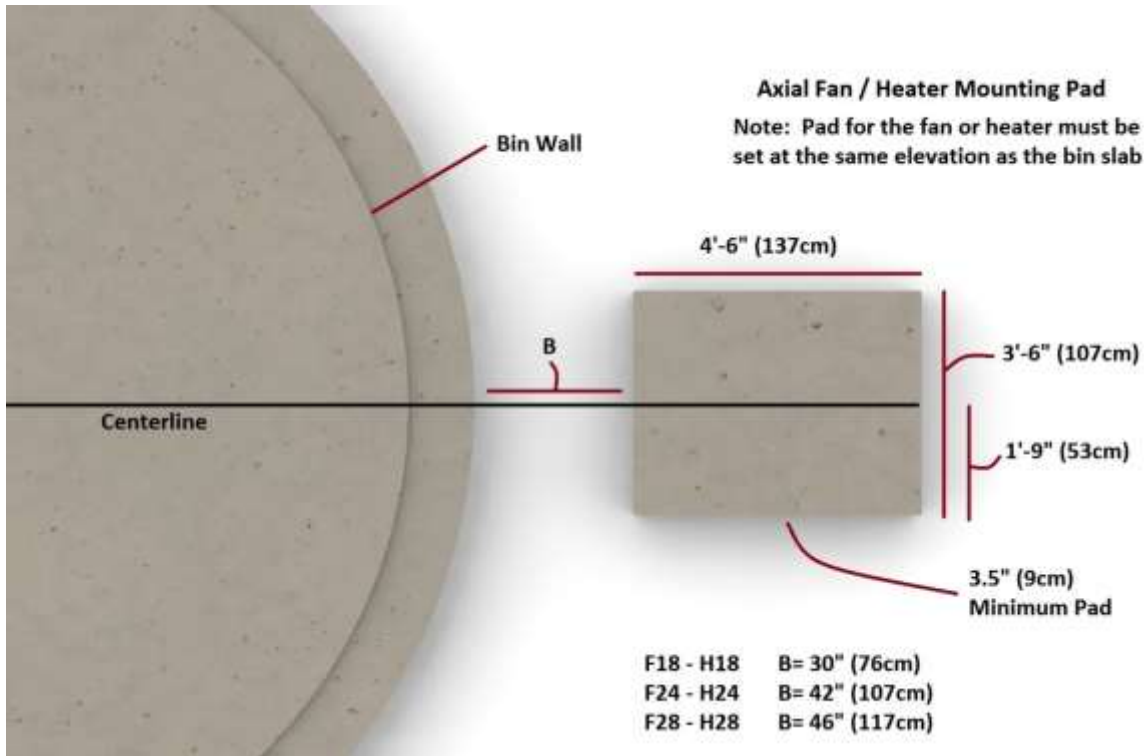
Fan Location and Foundation

The following illustration shows a typical installation of 2 drying units and optional plenum controls. If two drying units are used on the same bin, locate them 4' (1.21m) to within 45° of each other and

centered opposite the unloading tube. Locate any humidistat or thermostat control between the two fan units, making sure control senses heat from both units (order kit #9735035).



For proper operation of fan, the units are to be mounted on a level pad. The pad should be the same height as the concrete floor. The size of the pad should be as indicated in the following illustration. The fan should not be anchored to the pad but allowed to float on the pad. When the fan is fastened to the transition or heater the fan legs should be evenly supported on the concrete pad. If necessary use shims under the fan legs so that the fan cannot vibrate.



Wall Adaptor Installation:

Alternatively, Caldwell In-Line Centrifugal fans can be mounted to a building wall with a wall adaptor flange. For this type of installation, the concrete fan pad should be located 3.0" (7.62cm) from the building wall and 1.5" (3.81cm) below the floor of the building.

Fan Installation:

Before installing the fan please verify the following:

1. The fan blade revolves freely and does not interfere with the housing. If there is interference the motor will need to be shimmed using the instructions found in the [maintenance section](#) of this manual. Afterwards check all the fasteners on the fan to verify they have the proper clearance and tighten as required.
2. The fan is installed correctly to provide airflow in the proper direction. Check air flow decals on the fan to verify it is oriented properly. In most applications fans are installed to force air up through the stored grain. This operating condition is referred to as a "positive" aeration system. For this operation condition the screen guard is mounted on the end of the fan opposite the blade. The In-Line Centrifugal fans can be installed to pull air down through the stored grain. This operating condition is referred to as a "negative" aeration system. For this operating condition the screen guard needs to be moved to the blade end of the fan housing.
3. Connect the fan to the transition or flanged adaptor with bolts provided in the fan hardware package. The end of the fan opposite the screen guard will mount to the transition.

Electrical Installation

The electrical installation must be performed by a certified electrician, in accordance with the appropriate national and local electrical codes. **Note: Any violation of electrical wiring codes could jeopardize the Caldwell standard limited warranty.**

Electrical Service Sizing

Check the type of electrical service and make sure the fan to be wired is manufactured to operate on the appropriate service. The following table “Fan Model Specifications” indicates the electrical service the fan is designed to utilize in the columns labeled “Phase & Voltage”. The electrical service must match this specification. **Note:** the Caldwell 3 Phase 230 volt and 460 volt fans can be wired / converted for either voltage.

Fan Model Specifications						
	Model Number	Diameter	HP	Phase	Voltage	Amp Max
Domestic	F12-751	12	0.75	1	230	7.0/3.5
	F12-753	12	0.75	3	460	2.6/1.3
	F14-11	14	1	1	230	9.2/4.6
	F14-13	14	1	3	460	3.6/1.8
	F18-11	18	1.5	1	230	6.5
CSA Listed Units	AF12-751	12	0.75	1	230	7.0/3.5
	AF18-11	18	1.5	1	230	6.5
	F18-13	18	1.5	3	460	4.6/2.3
	F18-135	18	1.5	3	575	1.6
	F18-31	18	3	1	230	13.2
	F18-33	18	3	3	460	8.4/4.2
	F18-335	18	3	3	575	3.6
	F24-51	24	5	1	230	28
	F24-53	24	5	3	460	16/8
	F24-535	24	5	3	575	6.4
	F24-71	24	7.5	1	230	35
	F24-73	24	7.5	3	460	22.4/11.2
	F24-735	24	7.5	3	575	9
	F24-101	24	10	1	230	38
	F24-103	24	10	3	460	25/12.5
	F24-1035	24	10	3	575	10.4
	F28-121	28	12.5	1	230	51
	F28-123	28	12.5	3	460	33/16.5
	F28-1235	28	12.5	3	575	13.2

The components to connect the electrical service to the fan need to be sized for the electrical service present. The following tables illustrate the component sizing information for single phase 230 volt, 3 phase 230 volt and 3 phase 460 volt, and 3 phase 575 volt respectively.

- Transformer size is based on current draw from the fan only. Your electrician will need to add the KVA requirements for other components of the system in sizing the transformer.
- Copper wire (rated 75°C) is sized for the fan service. The wire size from the transformer to the disconnect service will be determined from the fan and the other electrical equipment requirements.
- A disconnect for the fan needs to be sized to handle the recommended time delay fuse or circuit breaker size.

Electrical Service For 1 Phase Operation 230 Volt						
MOTOR H.P.	TRANSFORMER SIZE (NOTE B) (MINIMUM)	COPPER WIRE SIZE DISTANCE MOTOR TO DISCONNECT IN FT. UP TO				TIME DELAY FUSE/BREAKER AMP
		0'-50' (15.2m)	100' (30.4m)	200' (60.9m)	300' (91.4m)	
1.5	2.5 KVA	14	12	10	8	15
3	4.5 KVA	12	10	6	5	30
5	8.5 KVA	8	6	4	3	50
7.5	10.0 KVA	6	6	3	1	60
10	13.0 KVA	6	4	2	1/0	70
12.5	16.0 KVA	4	2	00	000	80

Electrical Service for 3 Phase Operation 230/460 Volt											
MOTOR H.P.	TRANSFORMER SIZE (NOTE B) (MINIMUM)	COPPER WIRE SIZE DISTANCE MOTOR TO DISCONNECT IN FT. UP TO								TIME DELAY FUSE/BREAKER AMP	
		0'-50' (15.2m)		100' (30.4m)		200' (60.9m)		300' (91.4m)		230	460
		230	460	230	460	230	460	230	460		
1.5	2.5 KVA	14	14	14	14	12	14	10	12	10	5
3	4.5 KVA	14	14	12	14	10	12	8	10	15	8
5	8.5 KVA	12	14	10	12	6	10	4	8	30	15
7.5	10.0 KVA	10	14	8	12	6	8	4	6	40	20
10	13.0 KVA	10	12	8	10	4	8	2	6	50	25
12.5	16.0 KVA	8	12	6	10	2	6	1	4	60	30

Electrical Service for 3 Phase Operation 575 Volt						
MOTOR H.P.	TRANSFORMER SIZE (NOTE B) (MINIMUM)	COPPER WIRE SIZE DISTANCE MOTOR TO DISCONNECT IN FT. UP TO				TIME DELAY FUSE/BREAKER AMP
		0'-50' (15.2m)	100' (30.4m)	200' (60.9m)	300' (91.4m)	
1.5	2.5 KVA	14	14	14	14	4
3	4.5 KVA	14	14	12	12	8
5	8.5 KVA	14	12	10	8	10
7.5	10.0 KVA	14	12	8	8	15
10	13.0 KVA	12	12	8	6	20
12.5	16.0 KVA	12	10	6	4	25

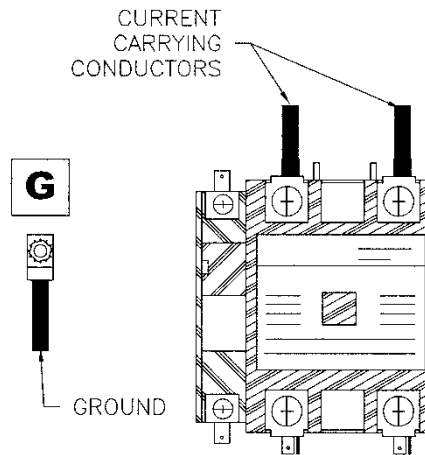
Electrical service examples:

1. Transformer example: For an F18-312 fan, the single phase 230 volt table would be used. The KVA rating for the 3 horsepower motor is 4.5 KVA. This KVA rating is for the fan only. Your electrician will need to add the KVA requirements for the other electrical components of the system in sizing the transformer.
2. Fan disconnect example: For an F18-312 fan, the single phase 230 volt table would be used, and the fuse / breaker size is 30 amp. Note that a circuit breaker can be used, however, the circuit breaker or any fuse used, must be a time delay type sized to allow for the initial starting in-rush current to the fan.
3. Conductor size example: The conductor size for the fan needs to be sized according to the distance between the fan and disconnect. For an F18-312 fan located 200' (60.9m) from the disconnect, the single phase 230 volt table would be used. The conductor size should be #6 AWG. The proper sized wiring must be used to make sure a voltage drop is not developed.

Electrical Connection at the Fan

1. Single Phase

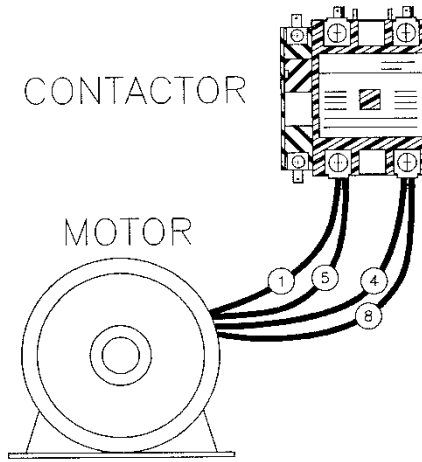
- a. When a 115 volt accessory is to be used with the In-Line Centrifugal fan, a 4 wire system should be provided for fans operated on single phase power. The 4 wires consist of the 2 current carrying conductors, a grounded neutral, and a ground. When 115 Volt accessory equipment is not used a 3 wire system can be utilized. In this case the grounded neutral wire is not required. The current carrying conductors are to be connected securely to terminals L1 and L2 of the contactor as shown in the following illustration. The contactor is located in the control enclosure. The ground wire is secured to the terminal in the control enclosure labeled "G".



i.

- b. With the power locked out and tagged out at the fan disconnect, the motor lead wires will need to be exchanged and then securely connected to the outlet terminal of the contactor T1 and T2 as shown in the following illustration. Note that this figure illustrates the proper connection of the motor lead wires for the counterclockwise rotation of the fan blade. The location of lead wires is based on the lead wire marking for motors labeled per the NEMA standard. Refer to the motor serial plate for the specific wiring connections and which wires are interchanged to reverse rotation direction. The unit will then need to be rechecked for proper rotation. Provide

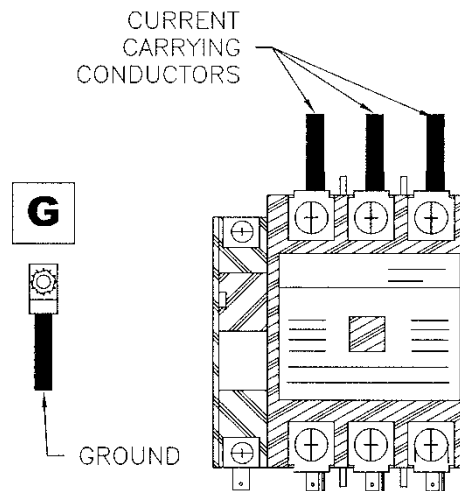
power to the fan controls and start the fan momentarily. Make sure that the blade rotation develops airflow in the direction that the decal on the fan housing illustrates.



i.

2. 3 Phase

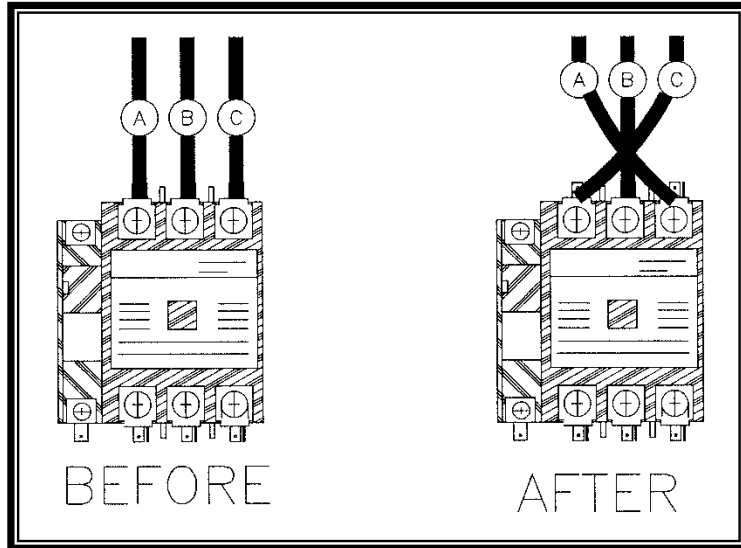
- a. When a 115 volt accessory is to be used with the In-Line Centrifugal fan a 5 wire system should be provided for fans operated on 3 phase 230 volt power. The 5 wires consist of 3 current carrying conductors, a grounded neutral and a ground. When 115 volt accessory equipment is not used, or the fan is operated on 460 volt 3 phase power or 575 volt 3 phase power, a 4 wire system can be utilized. The 4 wires consist of 3 current carrying conductors and a ground. In this case the grounded neutral wire is not required. The current carrying conductors are to be connected securely to terminals L1, L2 and L3 of the contactor as shown in the following illustration. The contactor is located in the control enclosure. The ground wire is secured to the terminal in the control enclosure labeled "G".



i.

- b. With the power locked out and tagged out at the fan disconnect, exchange the location of the current carrying conductors at terminals L1 and L3 of the contactor as shown in the following illustration. The unit will then need to be rechecked for proper rotation.

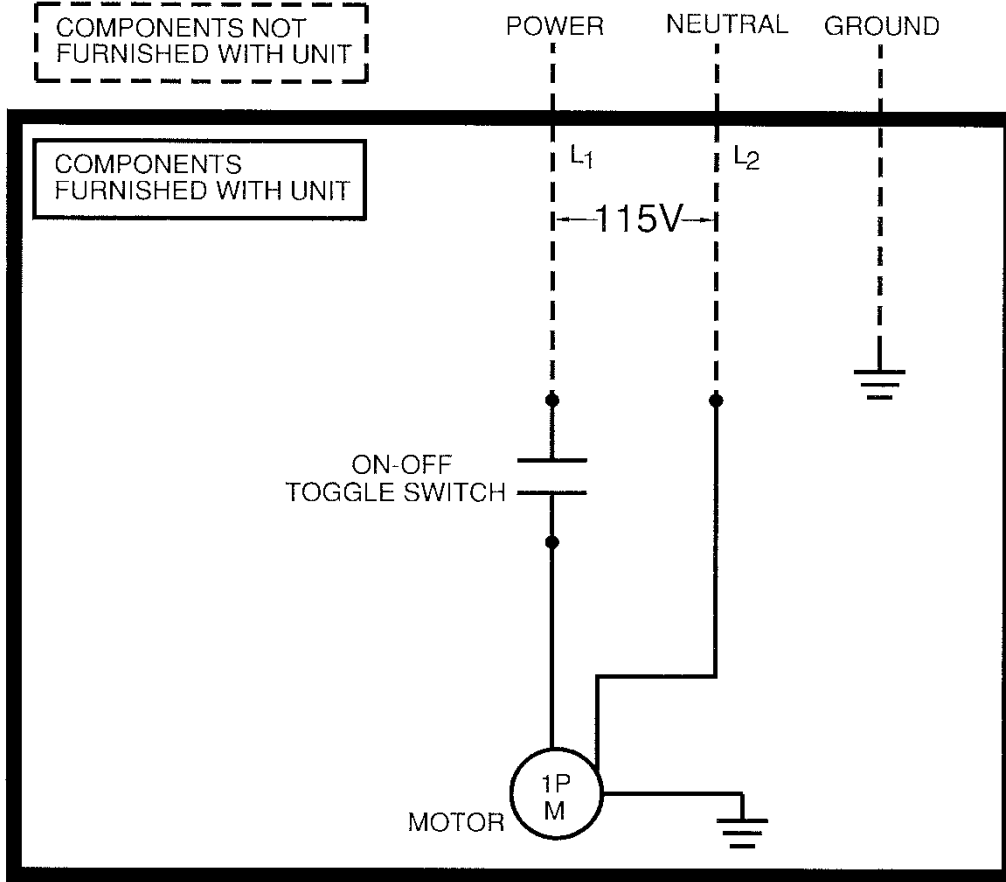
- i. If the blade is rotating in the wrong direction correct as follows: Provide power to the fan controls and start the fan momentarily. Make sure that the blade rotation develops airflow in the direction that the decal on the fan housing illustrates.



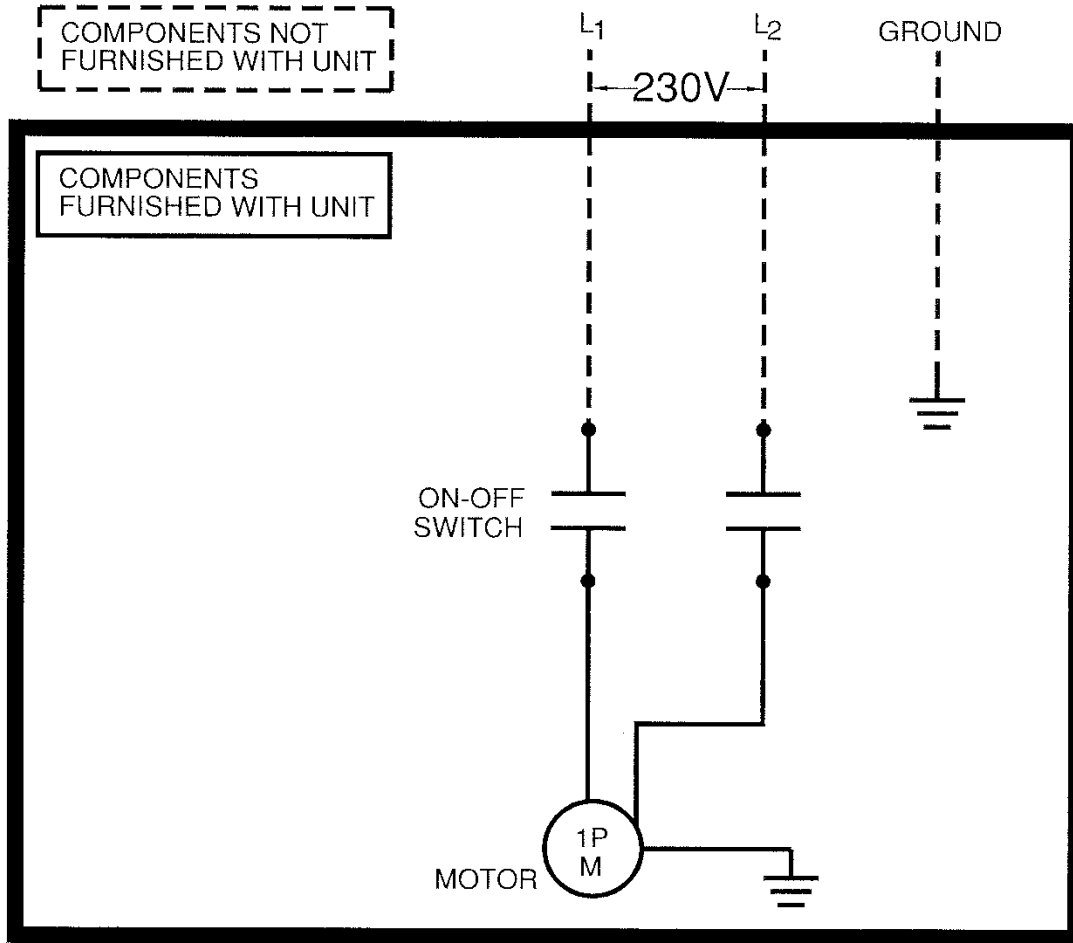
1.

Wiring Schematics:

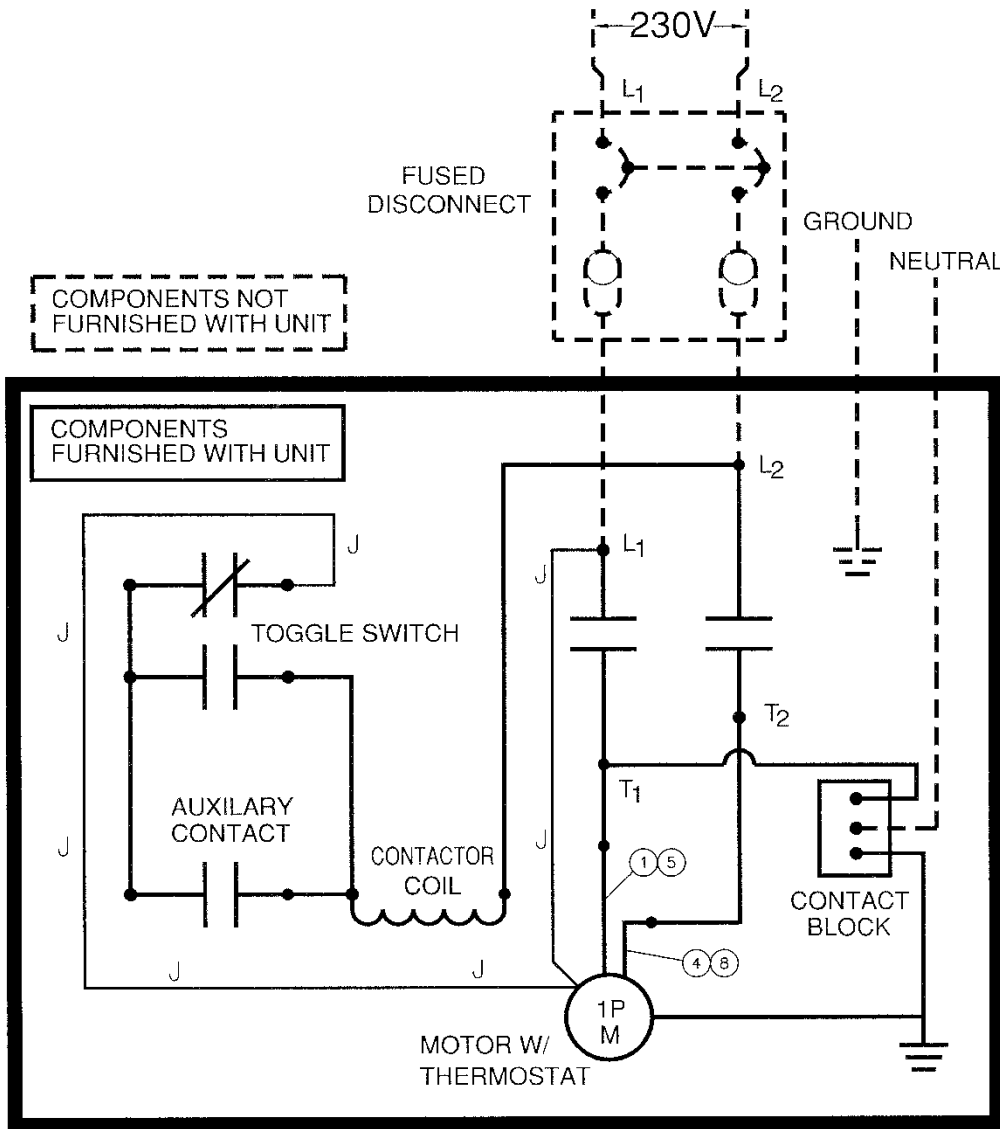
Please note the following wiring diagrams for installation:



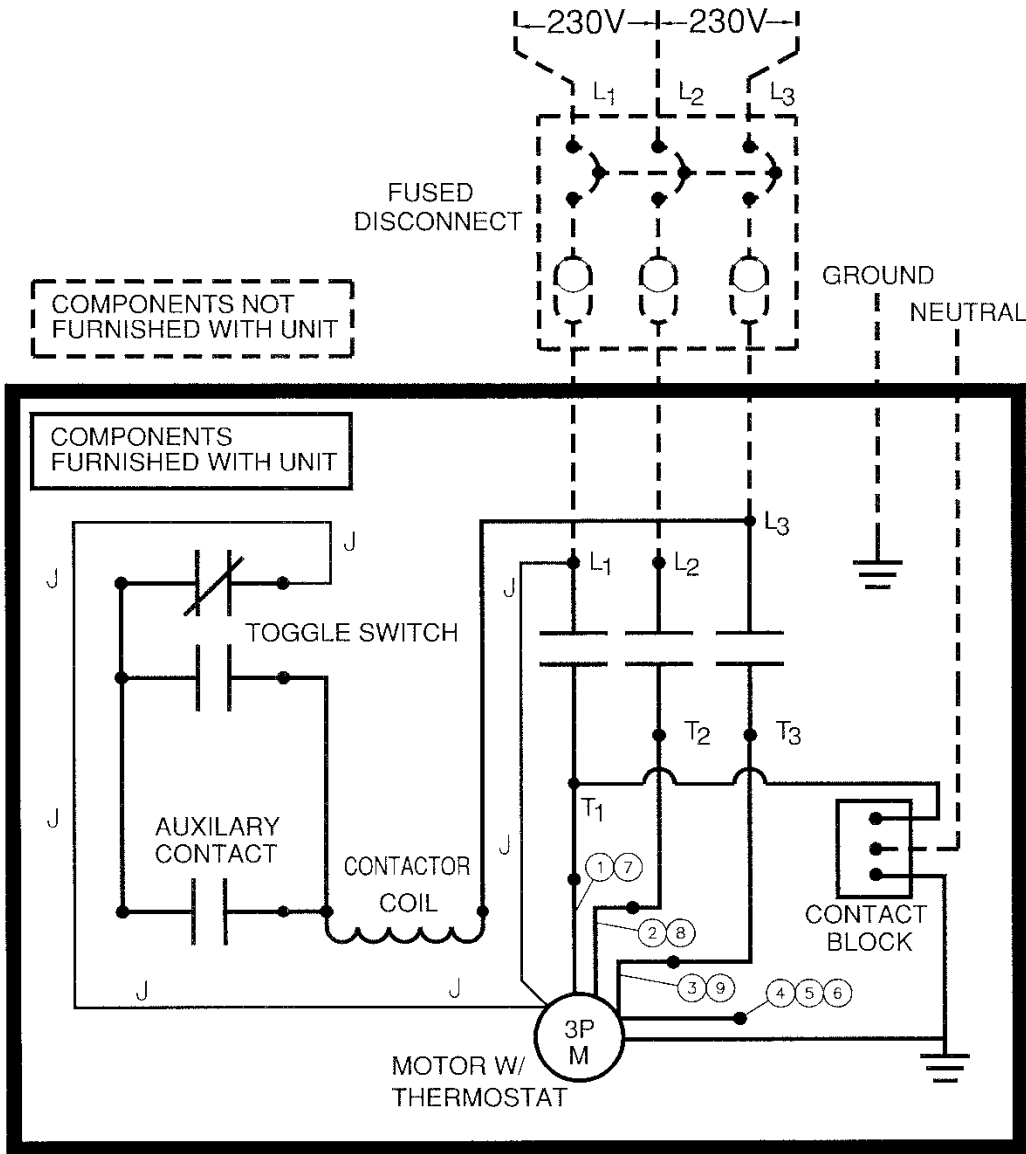
**FAN WIRING DIAGRAM SINGLE PHASE
FOR AF12-751 FAN**



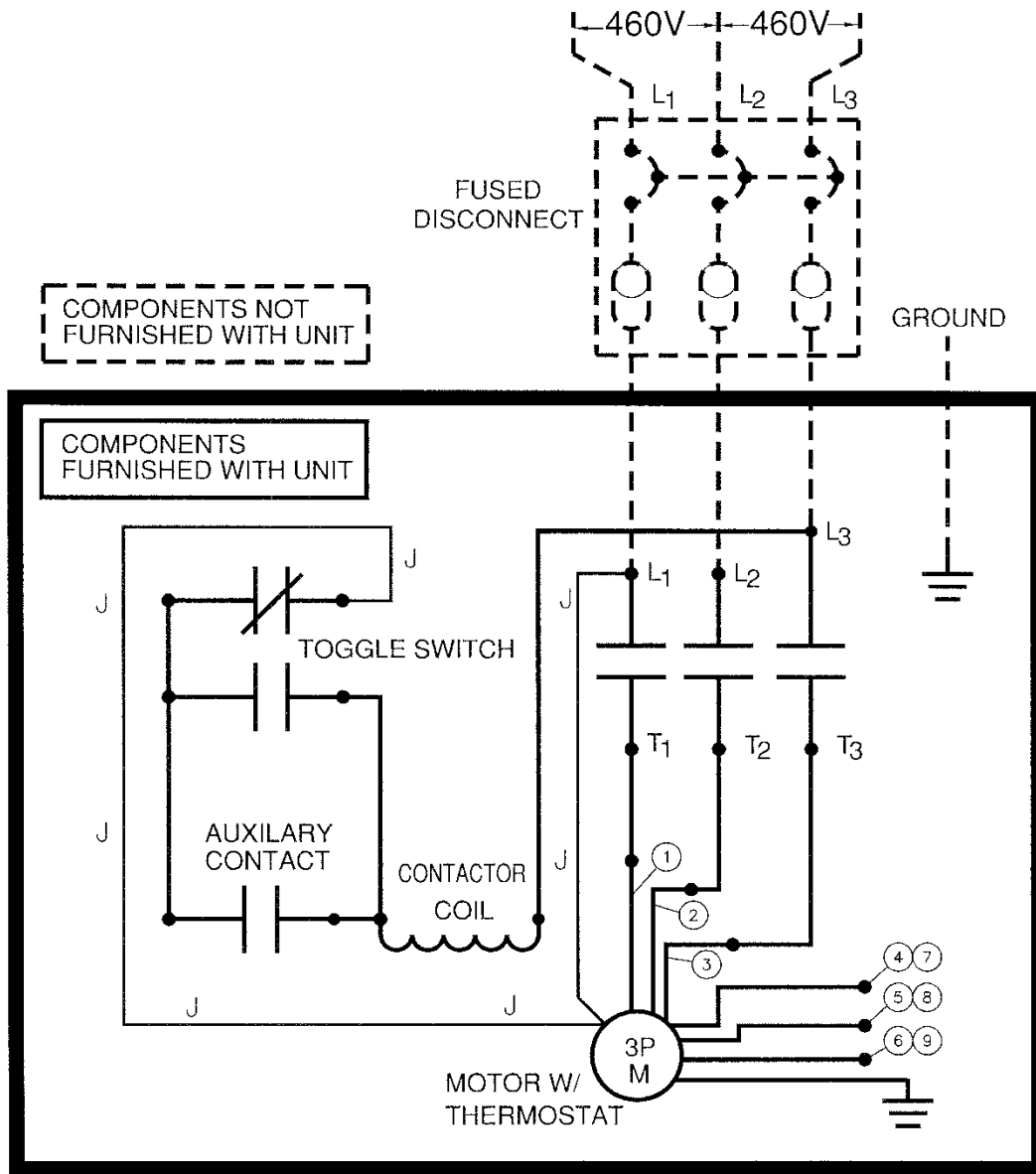
**FAN WIRING DIAGRAM SINGLE PHASE
FOR AF18-11 FAN**



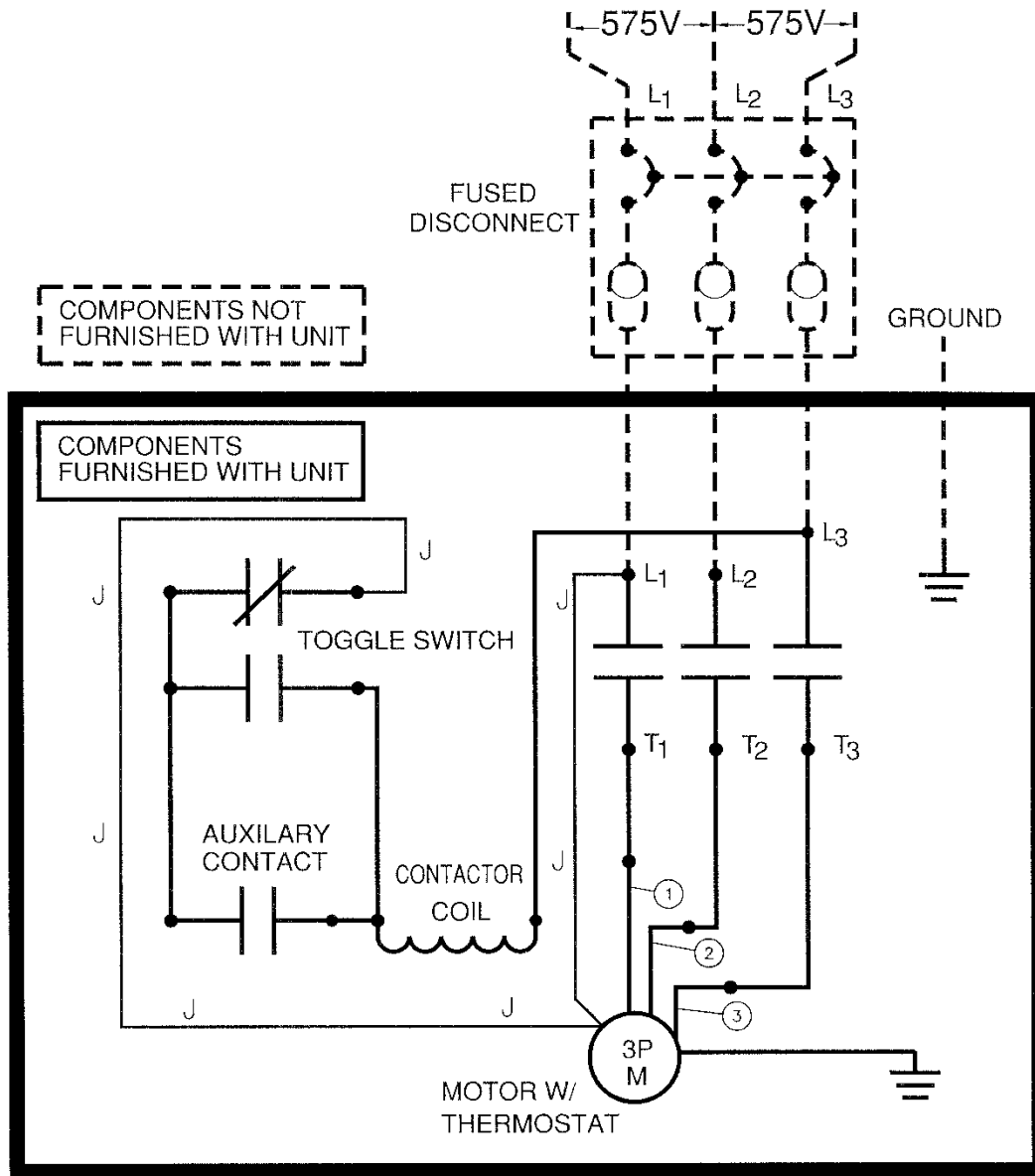
FAN WIRING DIAGRAM SINGLE PHASE WITH THERMOSTAT IN MOTOR (230 V COIL)



FAN WIRING DIAGRAM THREE PHASE WITH THERMOSTAT IN MOTOR (230 V COIL)



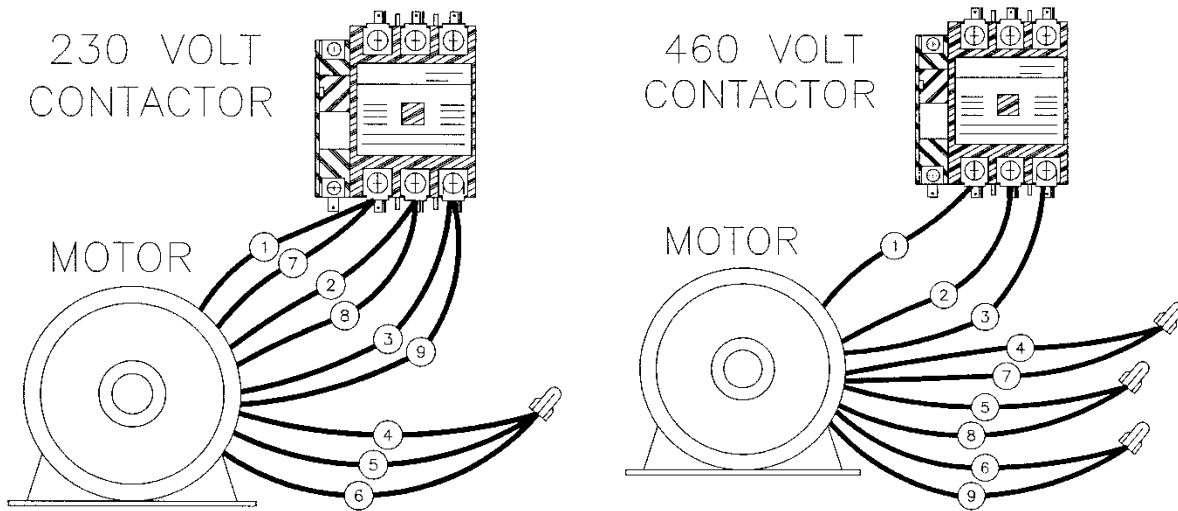
FAN WIRING DIAGRAM THREE PHASE WITH THERMOSTAT IN MOTOR (460 V COIL)



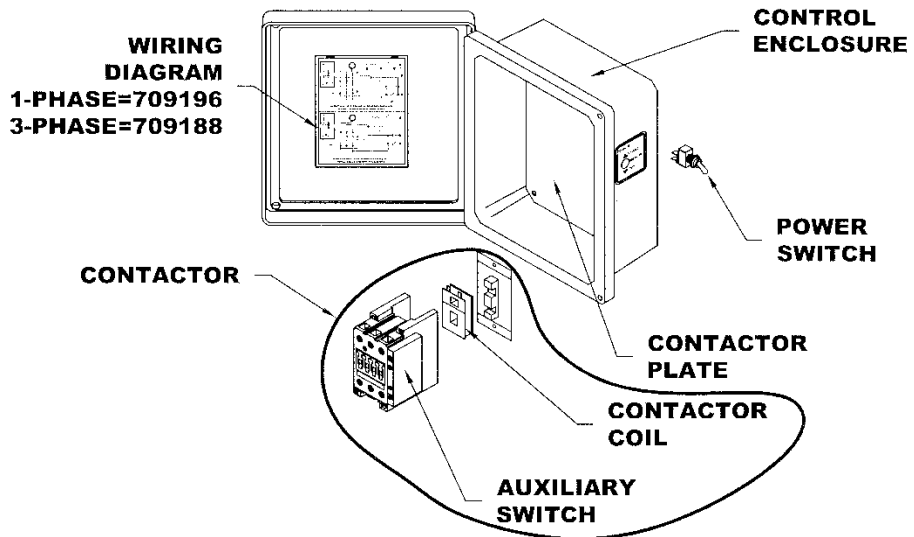
FAN WIRING DIAGRAM THREE PHASE WITH THERMOSTAT IN MOTOR (575 V COIL)

Voltage Conversions:

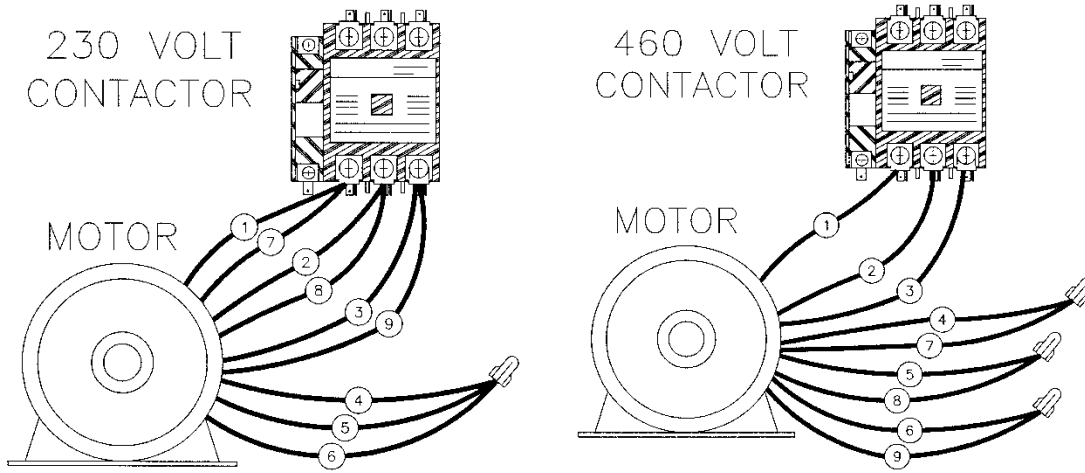
1. Converting a 3 phase dual voltage fan wired for 230 volts to 460 volt service:
 - a. Make sure to lock out and tag out the power to the fan to ensure no power is present when rewiring.
 - b. Disconnect the motor leads attached to the contactor terminals T1, T2 and T3. Break the connection of the motor leads 4, 5 and 6 so that each motor lead is separate.



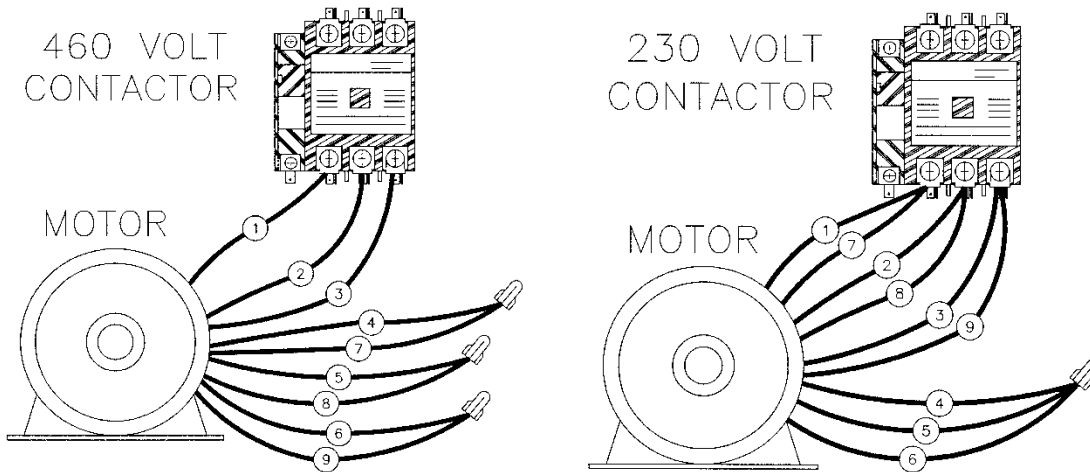
- c. Remove the contactor from the control enclosure and disconnect the wires from the contactor to the toggle switch and to the motor thermal protector. Disassemble the contactor.
- d. The holding coil or complete contactor will need to be replaced. Refer to the [conversion parts table](#) to order the correct 460 volt holding coil or contactor indicated for the fan model being converted. Next reassemble the contactor with the new 460 volt contactor as shown in the following illustration.



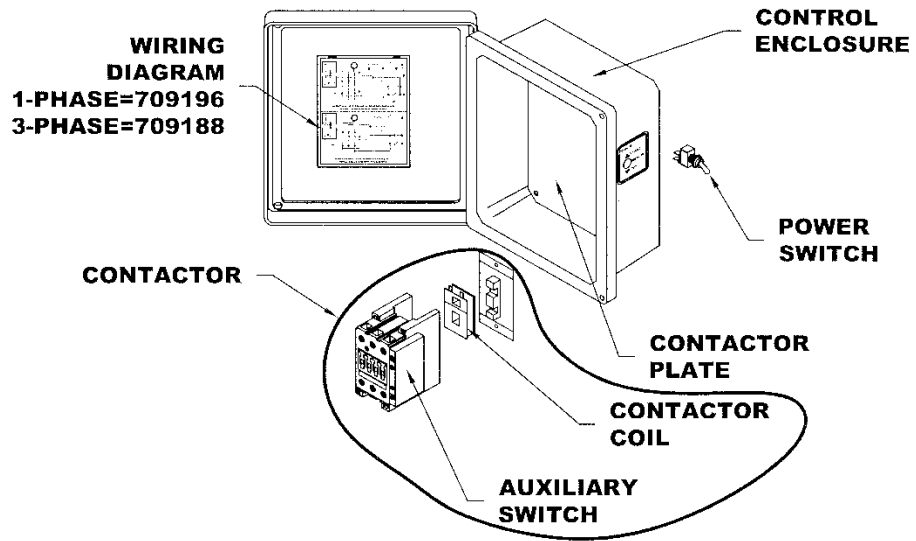
- i.
- e. The contactor is then reinstalled into the control enclosure, and the toggle switch wires and the motor thermal protection are re-wired per the corresponding 460 volt [wiring diagram](#).
- f. Connect the motor leads to the output terminal of the contactor as shown in the following illustration. Note that the motor lead wire pairs (4 and 7), (5 and 8), (6 and 9) are secured together using a wire nut.



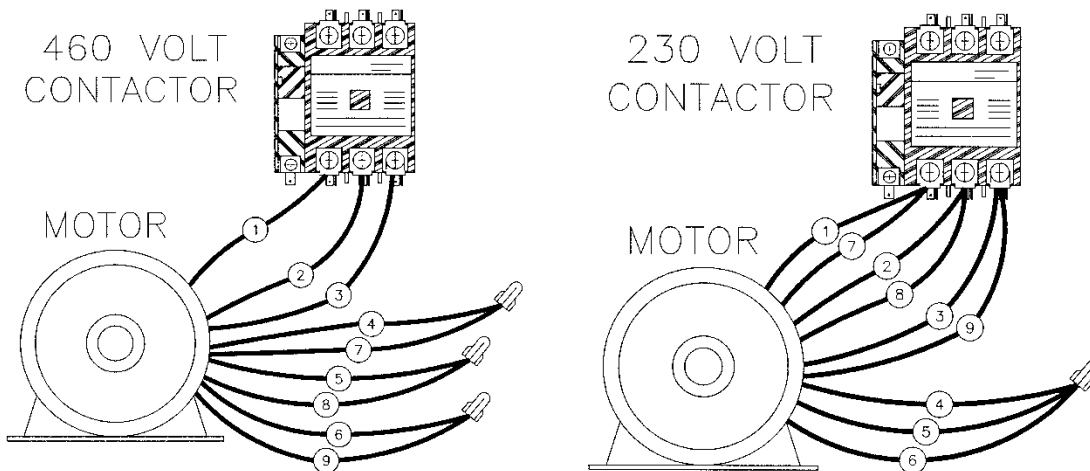
- g. Refer to the previous [electrical service installation instructions](#) for sizing the electrical service on 460 volt 3 phase operations.
- 2. Converting a 3 phase dual voltage fan wired for 460 volts to new 230 volt service:
 - a. Make sure to lock out and tag out the power to the fan to ensure no power is present when rewiring.
 - b. Disconnect the motor leads attached to the contactor terminals T1, T2 and T3. Break each of the paired motor lead connections (4 and 7), (5 and 8), and (6 and 9), so that each motor lead is separate.



- c. Remove the contactor from the control enclosure and disconnect the contactor from the toggle switch and the motor thermal protector.
- d. The holding coil or complete contactor will need to be replaced. Refer to the [conversion parts table](#) to order the correct 230 volt holding coil or contactor indicated for the fan model being converted. Next reassemble the contactor with the new 230 volt contactor as shown in the following illustration.



- i.
- e. The contactor for the 230 volt control is then reinstalled into the control enclosure, and the toggle switch wires and the motor thermal protection are wired per the corresponding 230 volt [wiring diagram](#).
- f. Connect the motor leads to the output terminal of the contactor as shown in the following illustration. Note that the motor lead wires 4, 5 and 6 are secured together with a wire nut.



- g. Refer to the [electrical service installation instructions](#) for sizing the electrical service on 230 volt 3 phase operation.

Operating Instructions

When the fan is to be started for the first time, or after the fan has been idle for an extended period of time, the following checks should be made prior to starting the fan.

1. With the power locked out and tagged out at the disconnect switch, rotate the fan blade to make sure it revolves easily and does not rub on the housing.
2. Check all the fasteners to make sure they are tight. If any are loose, check for proper clearance and retighten fasteners. Make sure the screen guard is fastened securely.
3. With power locked out and tagged out at the disconnect switch, check all electrical connections to make sure they are tight. Inspect the current carrying wires to make sure they are not grounded. Make sure the control enclosure cover is secured in place.
4. Refer to the appropriate wiring diagram to verify the fan is wired correctly.

Start-Up Procedure:

The single phase 230 volt In-Line Centrifugal fans listed below use a permanent-split phase capacitor start motor. The start switch and start capacitors have been eliminated for trouble free operation. The permanent-split phase capacitor start motor is referred to as a “slow start” motor because it comes up to speed much slower than a capacitor start single phase motor. When the fan is started, allow the motor time to accelerate to full speed without turning the power off. **Note:** Do not continue short multiple starts as overheating of the motor could result.

Fan Model	Time to Start
F12-751	5 Seconds
F14-11	8 Seconds
F18-112	8 Seconds
F18-312	8 Seconds
F24-512	8 Seconds
F24-712	10 Seconds
F24-1012	10 Seconds
F28-1212	16 Seconds

1. 230/460 Voltage Fans
 - a. On 230 volt and 460 volt units, the fan is started by moving the toggle switch on the control enclosure from the “OFF” position through the “RUN” position up to the “START” position. When the fan begins to start the switch should be released. The switch is designed to return to the “RUN” position. In this position the fan will continue to operate until the toggle is moved from the “RUN” to the “OFF” position, or until the internal motor thermal protection interrupts the power by opening the circuit. With the motor thermal protection in the open position the fan cannot be started by moving the toggle into the “START” position. When the motor thermal protector

closes, the fan will not restart by itself, the toggle will need to be moved to the “START” position to start the unit again. **Note:** If the motor thermal protector activates to shut off the fan refer to the [service section](#) for determining the cause of the thermal protector activating.

2. 575 Voltage Fans

- a. On 575 volt units, the fan is started by pushing in the switch button on the control enclosure marked “START”. When the fan begins to start the button should be released. The fan will continue to operate until the “STOP” button is pushed in, or until the internal motor thermal protection interrupts the power by opening the circuit. With the motor thermal protection in the open position the fan cannot be started by pushing the “START” button in. When the motor thermal protector closes, the fan will not restart by itself, the “START” button will need to be pushed in to start the unit again.

Note: If the motor thermal protector activates to shut off the fan refer to the [service section](#) for determining the cause of the thermal protector activating.

Shut-Down Procedure:

1. When shutting the fan down for the season, shut off the power at the fan disconnect rather than at the fan controls to provide additional protection from unauthorized personnel operating the fan, and potential damage to the fan from a lightning strike. Refer to the [maintenance section](#) for off season operation recommendations.

Maintenance

The following procedures should be followed and maintenance performed before starting the unit at the beginning of every season, and also during operation.

Off Season Operation:

During the off season, the fan blade should be allowed to turn freely. Also, during the off season, operate the fan for approximately 30 minutes every 3 weeks. The operation of the fan keeps the lubricant evenly distributed within the bearing cavity and removes condensation from the motor.

Fan Controls:

During the off season, make sure the control enclosure cover is secured to the control enclosure. Before operating, the magnetic contactor should be inspected to make sure all contact points are clean and unobstructed. Also, check points for pitting and replace the magnetic contactor if the points are defective.

Fan Motor:

The life span of the motor is dependent on proper bearing maintenance. Before lubricating the bearings, inspect the bearings to make sure they are still in good condition. If not, the bearings will need to be replaced. The fan motor uses sealed bearings, however, the bearing cavity should still be lubricated. The motor should be lubricated once a year prior to the operating season per the following instructions. **Note:** The lubricants listed below are designed to operate at high temperature and have a rust inhibitor for extended bearing life. Do not mix other grease types with these lubricants. In addition do not over lubricate the bearings as the lubricant will work its way into the motor and cause premature motor failure.

- To lubricate a motor with filler and drain holes, remove both plugs and clean the holes of any hardened lubricants. Approximately three standard pumps of Shell Dolium R or Chevron SRI-2 lubricant should be added. Allow the motor to run for approximately 10 minutes before reinstalling the drain plug.
- To lubricate a motor without filler and drain holes, first clean out any hardened grease, and then add the Shell Dolium R or Chevron SRI-2 lubricant to fill $\frac{3}{4}$ of the cavity of the end bell.

Fan Blades:

Clean the fan blade so the unit runs smoothly. This should be done once per year or as needed if vibration develops. Also check the fan to make sure it is mounted properly. Refer to the previous [installation instructions](#) for instructions on leveling the fan.

If, in servicing the fan, you determine that the fan blade will need to be removed from the motor shaft, refer to the following instructions to make sure the reassembled fan will perform properly.

- When reassembling the fan blade on the motor shaft verify the blade is centered in the fan housing. Shim motor to center the fan blade if required.
- When tightening the tapered bushing hardware, tighten the bolts gradually by continually working in a circle turning each fastener slightly. Finally, torque the bolts to the following specifications:
 - F12 = 60 lb (27.21 kg)
 - F14 = 60 lb (27.12 kg)
 - F18-1 = 80 lb (36.28 kg)
 - F18-3 = 100 lb (45.35 kg)
 - F24 = 100 lb (45.35 kg)
 - F28 = 100 lb (45.35 kg)

Servicing the Fan:

The following will help you find any problems that may occur in the fan unit and includes tips for repair. For servicing of electrical systems, open the control box cover. Inside the cover you will find a wiring schematic to help you service the unit. In the checks shown below, locate the symptoms you are experiencing with your unit and follow the list of corresponding possible causes and remedies:

Note: Unless otherwise indicated, checks are made with the power off using a voltmeter on resistance setting.

Condition Specific Faults:

1. Symptom: Toggle switch does not turn fan on.
 - a. Verify power is available to the fan unit.
 - b. Check overload protection to determine if the control circuit is open or closed.
 - i. If the thermostat is open, verify the overload device has had a chance to cool if the fan has recently shut off. The overload circuit will automatically close when the unit is cooled. If not, the thermostat will need to be replaced in the motor.
 1. The thermostat wires (J wires) can be traced from the motor to terminal L1 and the toggle switch.
 - c. Check the toggle switch. If switch is defective, replace.
 - i. The toggle switch circuit should be checked in the “OFF”, “RUN”, and “START” positions. The top left side and top right side of the toggle switch should be metered to the bottom of the toggle switch to determine if the circuit is open or closed.
 1. In the “OFF” position, both sides should be open.
 2. In the “RUN” position, the left side should be closed and the right side should be open.
 3. With the toggle switch held in the “START” position, both sides should be closed.
 - d. Check holding coil. If coil is defective, replace.
 - i. Verify power from L2 on the contactor to the holding coil.
 - ii. Verify power going from L1 through the motor thermostat wires and the toggle switch. If power is available at the coil, the coil is defective.
 - e. Verify that the contact set is not restricted from closing.
2. Symptom: Fan motor hums and does not run.
 - a. Check to make sure that all leads of your power source have voltage present. If fan unit is not receiving power on all leads, check for a blown fuse, broken wire, or loose connection.
 - b. Check to see that all contact sets are closing. If one leg of the supply voltage is not available to the motor, the motor will hum.
 - i. Remove the front cover from the contactor, turn the fan unit on and watch to see that all contacts close. If all contacts do not close, clean or replace contactor.
 - c. If power is available at all the motor leads and the motor still hums, then the motor should be taken to an authorized Service Center for repair or replacement.
 - i. The power can be hooked directly to the motor leads (for testing), if the motor hums, replace or repair the motor.

3. Symptom: Fan operates when the toggle switch is held in the “START” position but shuts off when the toggle switch is in the “RUN” position.
 - a. Check steps referenced above in Symptom “Toggle switch does not turn fan on”.
 - b. Check the auxiliary switch; locate on the side of the contactor. (If defective, replace auxiliary switch. Refer to [“replacement parts”](#) to determine the part required.
 - i. With the power supply OFF remove the front plate from the contactor and verify the auxiliary switch is open. Switch should close when the contact sets are pushed in. Circuit is checked by measuring the resistance across the auxiliary switch.
4. Symptom: Fan only operates at half speed.
 - a. Take the motor to an authorized service center for repair or replacement.
5. Symptom: Fan Starts and operates for brief period of time than shuts off.
 - a. Check the supply voltage. Voltage should be within 10% of rated voltage. For example, a motor rated at 230 volts should operate in a voltage range of 207 to 253 Volts.
 - b. Check the [supply wire sizes](#) required for the fan unit.
 - c. Check the load on the main circuit to make sure other items on the main circuit are not overloading the fan circuit.
 - d. Check the amperage of the fan, if the unit is pulling amperage above what is specified on the serial plate; take the motor to an Authorized Service Center.
6. Symptom: Fan operates when main power supply is turned on.
 - a. The top two terminals of the toggle switch should be checked. If the circuit is closed between the two terminals, the toggle switch should be replaced.
 - b. Check the contact points by removing the front from the contactor to see if the contacts are locked in or welded in place. If so, the complete contactor should be replaced.

FAN TEST SHEET

All fans are tested to Caldwell engineering current standards as follows:

CSA DOM

Part # _____ Contactor/Starter mfg. _____ Rotation: _____

Model # _____ Tunnel # _____ W.O.: _____

Motor Mfg. _____ Date: _____

Motor Mfg. Part# _____

Fan Serial Number (A)	Vibration Engineering Velocity Maximum 1.00001 3450 2.00001 1725 1.50000 1350	Motor Serial Number (C)	Static Pressure Tested At (B)	Rated		Measured		Dielectric Strength Test		Start up Time (H)	Bolt Bag (I)	Manual Bulletin (J)	Serv. Bulletin (K)	Warranty Card Number (L)	Checked By (M)
				Volt (E)	Amps (E ₁)	Volt (F)	Amps (F)	Rated Voltage KV (G)	Applied Voltage KV (G)						

(A) SERIAL NUMBER ASSIGNED TO INDIVIDUAL FAN.

(B) MEASURING THE VIBRATION OF THE FAN

BY RECORDING THE DISTANCE THE FAN

MOVES PEAK TO PEAK IN MILS OR 0.001 OF AN INCH (SEE SINE WAVE CHART).

(B₁) IS THE SPEED THAT THE PART MOVE THROUGH THE ORIGIN OF

VIBRATION CYCLE IN INCHES/SECOND.

(C) SERIAL NUMBER OF MOTOR INSTALLED ON FAN.

(D) ADJUST TEST TUNNEL TO OBTAIN MAXIMUM LOAD OF OPERATION, RECORD STATIC PRESSURE.

(E) VOLTAGE RATING(S) OF THE MOTOR.

(E₁) AMPERAGE RATING(S) AT VOLTAGE RATINGS FOR MOTOR.

(NEED TO RECORD SERVICE AMPS IF APPLICABLE)

(F) VOLTAGE AND AMPERAGE READINGS AT POINT OF OPERATION (MAXIMUM LOAD).

(G) VOLTAGE APPLICATION WITHOUT BREAKDOWN.

MOTOR VOLTAGE RATING KV LOAD APPLIED TIME LENGTH

115	1.50	1 SECOND
230	1.75	1 SECOND
460	2.30	1 SECOND
575	2.15	1 MINUTE

(H) THE TIME FOR FAN TO GET TO FULL SPEED

(I) CONFIRMATION THAT BOLT BAG IS INCLUDED IN FAN PACKAGE.

(J) CONFIRMATION THAT FAN MANUAL IS INCLUDED IN FAN PACKAGE.

(K) CONFIRMATION THAT MOTOR MANUFACTURER'S SERVICE BULLETIN IS IN FAN PACKAGE.

(L) WARRANTY CARD ASSIGNED TO PARTICULAR FAN.

(M) TESTER INITIALS AND DATE.



(THREE PHASE DUAL VOLTAGE NO CONTROL UNITS ARE TESTED ON 230 VOLT AND 460 VOLT)

STANDARD LIMITED WARRANTY

Caldwell Aeration Products

1. **Definitions.** The following terms, when they appear in the body of this Standard Limited Warranty for Caldwell Aeration Products in initial capital letters shall have the meaning set forth below:
 - A. Accepted Purchase Order shall mean the Purchase Order identified below.
 - B. Chief shall mean Chief Agri/Industrial, a division of Chief Industries, Inc.
 - C. Original Owner shall mean the original owner identified below.
 - D. Product shall mean the Agri/Industrial Equipment as described in the Accepted Purchase Order.
 - E. Reseller shall mean the authorized Chief Agri/Industrial Equipment dealer identified below.

2. **Limited Product Warranty.** Upon and subject to the terms and conditions set forth below, Chief hereby warrants to the Reseller, and, if different, the Original Owner as follows:
 - A. All new Products delivered to the Reseller or the Original Owner by Chief pursuant to the Accepted Purchase Order will, when delivered, conform to the specifications set forth in the Accepted Purchase Order;
 - B. All new Products delivered pursuant to the Accepted Purchase Order will, in normal use and service, be free from defects in materials or workmanship; and
 - C. Upon delivery, Chief will convey good and marketable title to the Products, free and clear of any liens or encumbrances except for, where applicable, a purchase money security interest in favor of Chief.

3. **Duration of Warranty and Notice Requirements.** Subject to the **Exceptions, Exclusions and Limitations** set forth below, the warranties set forth in Section 2 above shall apply to all covered non-conforming conditions that are discovered within the first twenty-four (24) months following delivery of the Product to the carrier designated by the Reseller and/or the Original Owner at Chief's manufacturing facility in Kearney, Nebraska (the "Warranty Period") and are reported to the Chief as provided in Section 4 below within thirty (30) days following discovery (a "Notice Period").

4. **Notice Procedure.** In order to make a valid warranty claim, the Reseller and/or the Original Owner must provide Chief with a written notice of any nonconforming condition discovered during the Warranty Period within the applicable Notice Period specified in Section 3 above. Said notice must be in writing; be addressed to Chief Industries, Inc., Agri/Industrial Division, Customer Service Department, P.O. Box 848, Kearney, NE 68848; and contain the following information: (a) the Customer's name and address; (b) the Reseller's name and address; (c) the make and model of the Product in question; (d) the current location of the Product; (e) a brief description of the problem with respect to which warranty coverage is claimed; and (f) the date on which the Product was purchased.

5. **Exceptions and Exclusions.** Anything herein to the contrary notwithstanding, the warranties set forth in Section 2 above do **not** cover any of the following, each of which are hereby expressly excluded:
- A. Defects that are not discovered during the applicable Warranty Period;
 - B. Defects that are not reported to the Chief Agri/Industrial Division Customer Service Department in conformity with the notice procedure set forth in Section 4 above within the applicable Notice Period specified in Section 3;
 - C. Any used or pre-owned Products;
 - D. Any Chief manufactured parts that are not furnished as a part of the Accepted Purchase Order;
 - E. Any fixtures, equipment, materials, supplies, accessories, parts or components that have been furnished by Chief but are manufactured by a third party;
 - F. Any Products which have been removed from the location at which they were originally installed;
 - G. Any defect, loss, damage, cost or expense incurred by the Reseller or the Original Owner to the extent the same arise out of, relate to or result, in whole or in part, from any one or more of the following:
 - (i) Usual and customary deterioration, wear or tear resulting from normal use, service and exposure;
 - (ii) Theft, vandalism, accident, war, insurrection, fire or other casualty;
 - (iii) Any damage, shortages or missing parts which result during shipping or are otherwise caused by the Reseller, the Original Owner and/or any third party;
 - (iv) Exposure to marine environments, including frequent or sustained salt or fresh water spray;
 - (v) Exposure to corrosive, chemical, ash, smoke, fumes, or the like generated or released either within or outside of the structure on which the Product is installed, regardless of whether or not such facilities are owned or operated by the Reseller, the Original Owner or an unrelated third party;
 - (vi) Exposure to or contact with animals, animal waste and/or decomposition;
 - (vii) The effect or influence the Product may have on surrounding structures, including, without limitation, any loss, damage or expense caused by drifting snow;
 - (viii) Any Product or portion thereof that has been altered, modified or repaired by the Reseller, the Original Owner or any third party without Chief's prior written consent;
 - (ix) Any Product or portion thereof that has been attached to any adjacent structure without Chief's prior written approval;
 - (x) Any Product to which any fixtures, equipment, accessories, materials, parts or components which were not provided as a part of the original Accepted Purchase Order have been attached without Chief's prior written approval;
 - (xi) The failure on the part of the Reseller, the Original Owner or its or their third party contractors to satisfy the requirements of all applicable statutes, laws, ordinances rules, regulations and codes, (including zoning laws and/or building codes);
 - (xii) The use of the Product for any purpose other than the purpose for which it was designed; and/or

- (xiii) The failure of the Reseller, the Original Owner and/or any third party to:
 - (a) properly handle, transport and/or store the Product or any component part thereof;
 - (b) properly select and prepare a site that is adequate for the installation and/or operation of the Product or any component part thereof;
 - (c) properly design and construct a foundation that is adequate for the installation and/or operation of the Product or any component part thereof;
 - (d) properly set up, erect, construct or install the Product and/or any component part thereof; and/or
 - (e) properly operate, use, service and/or maintain the Product and each component part thereof.

6. **Resolution of Warranty Claims.** In the event any nonconforming condition is discovered within the Warranty Period and Chief is notified of a warranty claim as required by Section 4 prior to the end of the applicable Notice Period set forth in Section 3 above, Chief shall, with the full cooperation of the Reseller and the Original Owner, immediately undertake an investigation of such claim. To the extent Chief shall determine, in its reasonable discretion, that the warranty claim is covered by the foregoing Limited Product Warranty, the following shall apply:

- A. Warranty Claims With Respect to Covered Non-Conforming Conditions Discovered Within the First Three Hundred Sixty Five (365) Days and Reported to Chief Within Thirty (30) Days of Discovery. In the case of a warranty claim which relates to a covered non-conforming condition that is discovered during the first three hundred sixty five (365) days of the Warranty Period and is reported to Chief as required by Section 4 within thirty (30) days of discovery as required by Section 3, Chief will, as Chief's sole and exclusive obligation to the Reseller and the Original Owner, and as their sole and exclusive remedy, work in cooperation with the Reseller and the Original Owner to correct such non-conforming condition, and in connection therewith, Chief will ship any required replacement parts to the "ship to address" set forth in the Accepted Purchase Order FOB Chief's facilities in Kearney, Nebraska, and will either provide the labor or reimburse the Reseller or the Original Owner, as may be appropriate in the circumstances, for any out of pocket expense the Original Owner may reasonably and necessarily incur for the labor that is required to correct such non-conforming condition, provided that if work is to be performed by the Reseller or a third party contractor, Chief may require at least two competitive bids to perform the labor required to repair or correct the defect and reserves the right to reject all bids and obtain additional bids. Upon acceptance of a bid by Chief, Chief will authorize the necessary repairs.
- B. All Other Warranty Claims. Except as is otherwise provided in subsection 6A above, in the case of all other warranty claims which relate to covered non-conforming conditions that are discovered during the Warranty Period and are reported to Chief as required by Section 4 within thirty (30) days following discovery, Chief will, as Chief's sole and exclusive obligation to the Reseller and the Original Owner, and as the Reseller's and the Original Owner's sole and exclusive remedy, ship any required replacement parts to the Original Owner at the "ship to address" specified in the Accepted Purchase Order FOB

Chief's facilities in Kearney, Nebraska; and in such event, Chief shall have no responsibility or liability to either the Reseller or the Original Owner for the cost of any labor required to repair or correct the defect.

7. **Warranty Not Transferable.** This Warranty applies only to the Reseller and the Original Owner and is **not transferable.** As such, this Warranty does **not** cover any Product that is sold or otherwise transferred to any third party following its delivery to the Original Owner.
8. **Limitation on Warranties, Liabilities and Damages.** The Reseller and the Original Owner expressly agree that the allocation of the risk, liability, loss, damage, cost and expense arising from any Product that does not conform to the limited warranty given in Section 2 above are fair and reasonable and acknowledge that such allocation was expressly negotiated by the parties and was reflected in the Purchase Price of the Product. Accordingly the Reseller and the Original Owner expressly agree as follows:
 - A. **Disclaimer of Implied Warranties.** EXCEPT AS IS OTHERWISE EXPRESSLY SET FORTH HEREIN, CHIEF MAKES NO OTHER REPRESENTATIONS OR WARRANTIES OF ANY KIND WHATSOEVER, WHETHER EXPRESS OR IMPLIED, BY OPERATION OF LAW, COURSE OF DEALING OR OTHERWISE WITH RESPECT TO THE PRODUCT, ANY COMPONENT PART THEREOF OR ANY OTHER GOODS OR SERVICES THAT CHIEF MANUFACTURES, FABRICATES, PRODUCES, SELLS OR PROVIDES TO THE DEALER OR THE ORIGINAL OWNER PURSUANT TO THE TERMS OF ANY ACCEPTED PURCHASE ORDER, INCLUDING WITHOUT LIMITATION ANY REPRESENTATION OR WARRANTY WITH RESPECT TO DESIGN, CONDITION, MERCHANTABILITY OR FITNESS OF THE PRODUCT OR ANY OTHER GOODS OR SERVICES FOR ANY PARTICULAR PURPOSE OR USE.
 - B. **Limitation on Liability.** EXCEPT AS IS OTHERWISE EXPRESSLY SET FORTH IN SECTION 6 ABOVE, CHIEF'S LIABILITY TO THE DEALER AND/OR THE ORIGINAL OWNER WITH RESPECT TO ANY DEFECTS IN ANY PRODUCTS OR FOR ANY OTHER GOODS OR SERVICES WHICH DO NOT CONFORM TO THE WARRANTIES SET FORTH ABOVE SHALL NOT, IN ANY EVENT, EXCEED THE ACTUAL COST OF SUCH NON-CONFORMING PRODUCT, GOODS OR SERVICES AS DETERMINED PURSUANT TO THE ACCEPTED PURCHASE ORDER; AND
 - C. **Limitation on the Nature of Damages.** EXCEPT AS EXPRESSLY PROVIDED IN SECTION 6 ABOVE, CHIEF SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE TO THE DEALER, THE ORIGINAL OWNER OR ANY THIRD PARTY FOR ATTORNEY FEES COURT COSTS OR ANY OTHER SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, LIQUIDATED OR PUNITIVE DAMAGES OF ANY NAME, NATURE OR DESCRIPTION AS A RESULT OF THE FAILURE OF ANY PRODUCT OR ANY OTHER GOODS OR SERVICES PURCHASED BY THE DEALER OR THE ORIGINAL OWNER FROM CHIEF PURSUANT

TO THE ACCEPTED PURCHASE ORDER TO CONFORM TO THE LIMITED WARRANTIES SET FORTH IN SECTION 2 ABOVE.

- 8. **Applicable Law.** This Limited Product Warranty has been issued, accepted and entered into by the Reseller, the Original Owner and Chief in the State of Nebraska and shall be governed by, and construed in accordance with, the internal laws of the State of Nebraska. Any legal action or proceeding with respect to any goods or services furnished to the Original Owner by Chief in connection herewith, or any document related hereto shall be brought only in the district courts of Nebraska, or the United States District Court for the District of Nebraska, and, by execution and delivery of this Limited Product Warranty, the undersigned Original Owner hereby accept for themselves and with respect to their property, generally and unconditionally, the jurisdiction of the aforesaid courts. Further, the undersigned Original Owner hereby irrevocably waives any objection, including, without limitation, any *forum non conveniens*, which it may now or hereafter have to the bringing of such action or proceeding in such respective jurisdictions.

ACKNOWLEDGMENT OF RECEIPT

By its signature hereto, the undersigned Reseller represents and warrants to Chief that the Reseller has provided a true, correct and complete copy of this Standard Limited Warranty to the Original Owner at the time the product was purchased.

Reseller Name and Address: _____

Original Owner Name and Address: _____

Accepted Purchase Order No. _____

Original Jobsite Address: _____

RESELLER:

By: _____
Date

Print name and title

4821-6088-7329, v. 1



Model Number

ILC18

ILC24

ILC28

Should you have any questions concerning assembly instructions, parts or drawings, please feel free to contact us at any of the following.

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