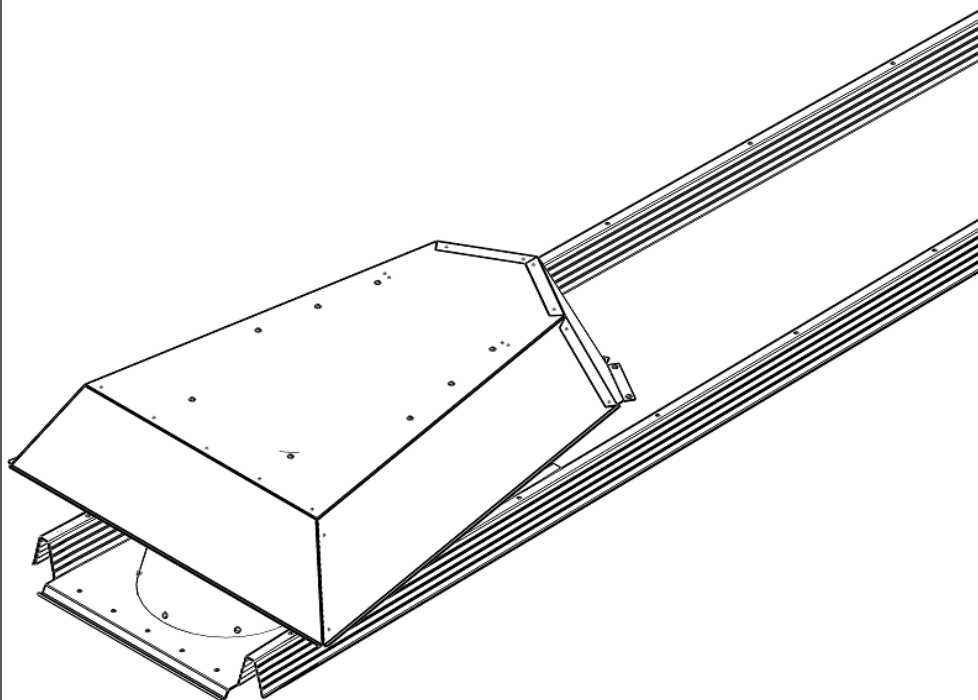


MANWAY VENT



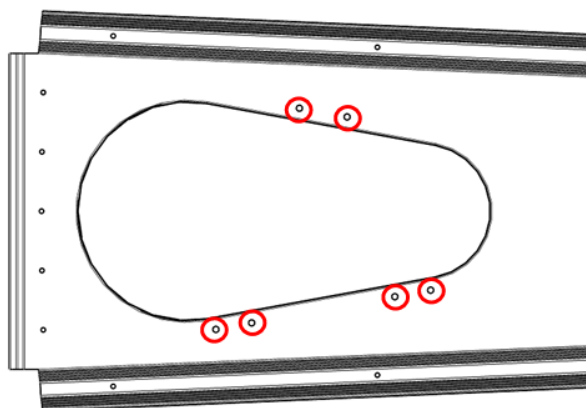
INSTALLATION MANUAL

P/N 160983

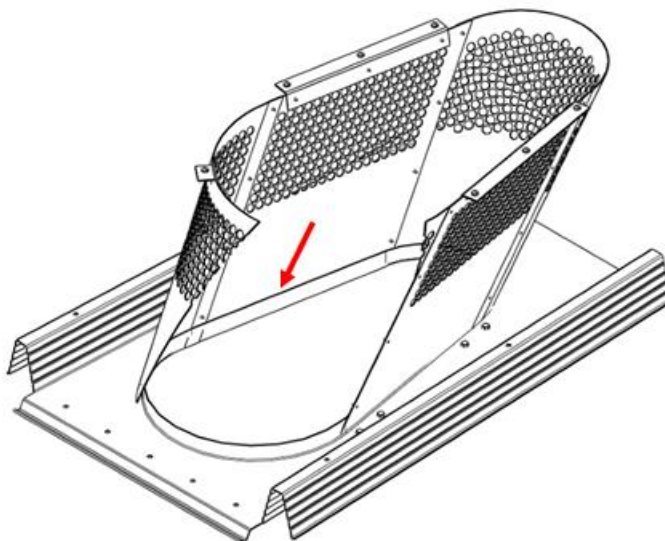


Trusted. Tested. True

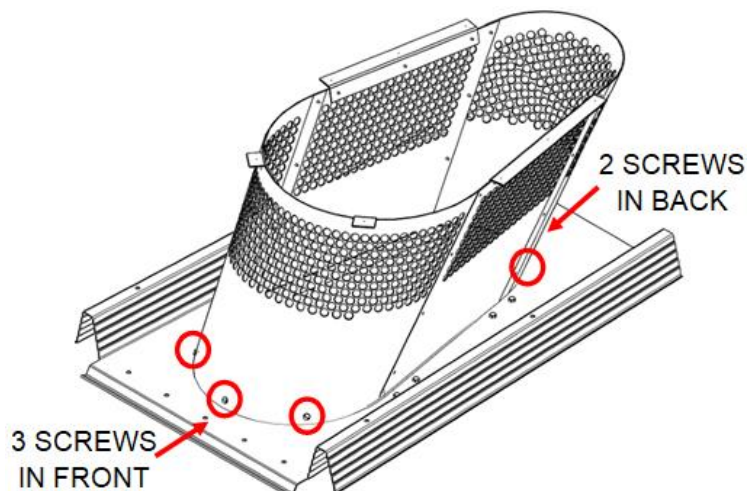
Step 1: Before installing the vent, 6 bolts/nuts will need to be installed to plug the holes meant for the door hardware.



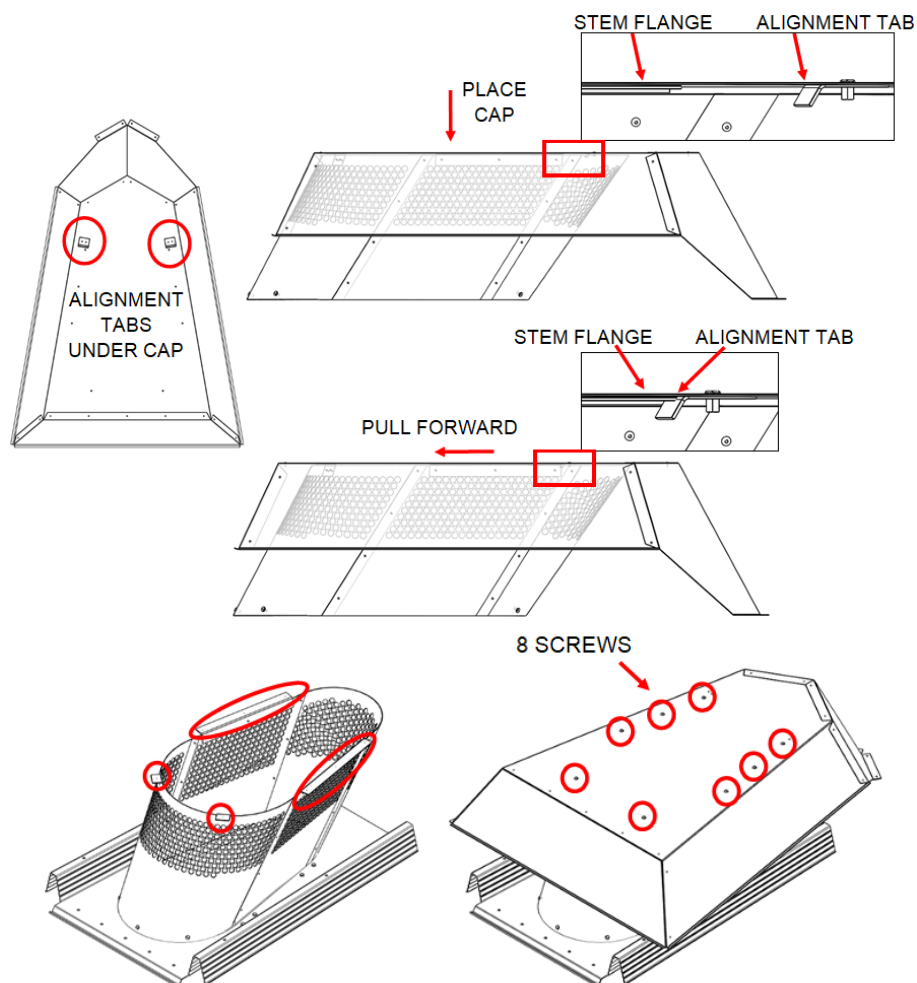
Step 2: Sealant must be applied around the inside edge of the stem to prevent water ingress.



Step 3: The stem is fixed to the flange of the manway cutout by 5 self-drilling screws.



Step 4: The cap is fixed to the stem by 8 self-drilling screws. To ensure proper placement of the cap, alignment tabs are present on the underside of the cap. Set the cap on top of the stem and pull forward so the tabs hook onto the long flanges on the sides of the stem. The pilot holes in the flange should be visible through the screw holes in the cap.



Step 5: The cap is fixed to the roof by 4 self-drilling screws.

Note: There are 2 different caps: one for CB05-10 and one for CB11+. The cap for the smaller diameter bins has narrower tabs to avoid interference with the ribs

